LEGRABOX
Premium metal drawer system
blum.com
Experience elegance
Extraordinary in both design and performance.
Experience it to believe it.
## Contents

**LEGRABOX**

4  Technology  
6  Design and features  
8  Easy adjustment and planning tool  
9  Drawer assembly and removal  
10  Program overview  
11  Using the catalog  
12  M height drawer  
16  K height drawer  
20  C height drawer  
24  F height drawer  
28  M height interior roll-out  
32  C height interior roll-out  
36  TIP-ON BLUMOTION  
44  TIP-ON  
46  Assembly aids  
50  Machines  
52  Accessories  
56  Assembly instructions  
60  Testing standards  
61  Part number index
Fascinating technology

The technology behind LEGRABOX makes this new runner system even easier to open. The new motion technology designed into the drawer profile and roller carriage creates a fluid running action in this unrivaled drawer, even under heavy loads.
Heavy load capacity

The new cabinet profile has increased stability along the length of the runner. Even very wide and heavy drawers experience a smooth running action thanks to a high dynamic carrying capacity of 88 and 155 lbs.

Stability for tall fronts

A new front fixing bracket guarantees maximum stability when opening and closing.
LEGRABOX

Sleek design
Impressively slim 1/2” drawer sides, which are straight on both the inside and out, provide a sleek look while maximizing usable interior drawer space.

Versatility
The versatile LEGRABOX program allows for a wide range of design options for any kitchen, bath or furniture application.

LEGRABOX combines design and function for well-balanced solutions creating elegance in motion.

Refined, luxurious finishes
LEGRABOX in matte Orion gray or brushed stainless steel, compliment a wide range of colors and materials.
LEGRABOX

BLUMOTION
All LEGRABOX profiles feature BLUMOTION soft close, creating an unsurpassed opening and closing experience.

BLUMOTION adapts to different weights and closing forces to give a smooth and silent close every time. Whether it is a small top drawer or a wide deep drawer, BLUMOTION guarantees the quiet close you have come to expect from Blum.

SERVO-DRIVE
SERVO-DRIVE enables drawers to open automatically with just a touch of the drawer front or with a light pull of the handle. This unique feature is based on an electrical drive unit that, once activated, opens the drawer for you.

SERVO-DRIVE can be easily retrofitted and no modifications to the drawer system are needed when upgrading.

AMBIA-LINE
Stylish and practical AMBIA-LINE drawer organization system creates a clean, harmonious look and function to the interior of your drawer. Stored items are always organized, easy to find and readily accessible. Other organizational options also include our kitchen accessories.
Just one of the many benefits of the LEGRABOX system is the fully integrated, three-dimensional adjustment mechanism. Height and side adjustments can be made easily on the inside of the drawer profile, beneath the cover cap, and the tilt adjustment is located at the rear of the profile. Additionally, all adjustments are made using a T20 TORX driver (see page 54).

LEGRABOX planning tool

Easy planning and ordering
Blum offers many online tools to help you with your kitchen planning and ordering. Planning tools allow you to select components based on your cabinet construction and size. Additional components can be selected as needed. Once complete, they provide an easy-to-follow order form.

Planning tools are easily accessible on our website at blum.com/planning
Drawer assembly and removal

Step 1

Measure inside cabinet width (ICW)

Use inside cabinet width (ICW) to calculate the drawer bottom and back dimensions. Formulas are found on the specification page of each application.

M height example:
- Drawer bottom: Width = ICW minus 35 (1-3/8")
  Length = Actual cabinet profile length minus 10 (3/8")
- Drawer back: Width = ICW minus 38 (1-1/2")
  Height = 63 (2-1/2")

For best assembly results, use a BOXFIX-EL.

Step 2

Attach drawer back

Rear fixing brackets are attached with #6 x 1/2" truss head screws (612TH). The drawer back, with rear fixing brackets attached, snaps into the rear of both drawer profiles.

Step 3

Drawer bottom installation

The drawer bottom slides into the drawer profiles.

Push the drawer bottom flush with the front of the drawer.
Pre-bore and attach with wood screws (612TH).

Step 4

Attach drawer front

Follow the installation drawing for locating hole positions for front fixing brackets and pre-bore the necessary EXPANDO Ø10 x 12 holes (screw-on versions also available). Insert front fixing bracket into pre-bored holes and screw as shown to secure.

Snap drawer front onto drawer.

Step 5

Drawer box installation

Place drawer box onto cabinet profiles and insert drawer box into cabinet.

Drawer box removal

Pull drawer forward to reveal locking devices. Squeeze triggers on locking device and lift drawer box off of runners.
LEGRABOX program overview

M height
Pages 12 - 15

K height
Pages 16 - 19

C height
Pages 20 - 23

F height
Pages 24 - 27

M height interior roll-out
Pages 28 - 31

C height interior roll-out
Pages 32 - 35
Using the catalog

Application page
Provides details of the application and an overview of the parts that make up the drawer.

Required parts
Contains all necessary components with part numbers listed to order the drawer.

Installation dimensions
Cabinet profile installation and cutting dimensions for the bottom and back of the drawer.

Specifications
Front and rear fixing bracket installation specifications.
LEGRABOX

M height drawer

Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 90.5 (3-9/16”)

Space requirements

Components

NOTE: Parts identified on right page
### Required parts

#### Front fixing bracket

3 EXPANDO

- Two required per drawer

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Usage</th>
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<tbody>
<tr>
<td>EXPANDO ZF7M70E2</td>
<td>EXPANDO ZF7M7002</td>
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*Use of #6 x 5/8" wood screw is recommended*

#### Rear fixing bracket set

4 Set includes:

- Left and right bracket
- Orion gray

<table>
<thead>
<tr>
<th>Part no.</th>
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<tbody>
<tr>
<td>Rear fixing bracket set ZB7M000S</td>
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<tr>
<td>Installation screw 612TH</td>
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</table>
**Cabinet profile installation**

**NOTE:** Recommended screw locations in orange (system screws or #7 wood screws)

**Cutting dimensions for bottom and back**

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (3/8")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 63 (2-1/2")

**NOTE:** Use 16 (5/8") material for bottom and back
**Specifications**

**Front fixing bracket installation**

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5*

**Includes 2 tilt adjustment**

**Rear fixing bracket installation**

**Bottom boring distance**

Pre-bore dimension Ø 2.5 x 2
Application

Features
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height **128.5** (5-1/16”)

Space requirements

Components

NOTE: Parts identified on right page
**Cabinet and drawer profile sets**

**Sets include:**
- Left and right profile
- Drawer profiles include color coordinated cover cap

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
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<th>155 lb</th>
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**Front fixing bracket**

- Two required per drawer

**Rear fixing bracket set**

- Left and right bracket
- Orion gray

**Required parts**

**EXPANDO**

- Part no.
  - EXPANDO
    - ZF7K70E2
  - Screw-on
    - ZF7K7002

*Use of #6 x 5/8" wood screw is recommended*
Cabinet profile installation

NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (3/8")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 101 (4")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
Specifications

Front fixing bracket installation

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5
**Includes 2 tilt adjustment

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension Ø2.5 x 2
Application

Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7"

Space requirements

AL = Actual cabinet profile length
*Minimum opening height based on 3 (1/8") clearance

Components

NOTE: Parts identified on right page
**Cabinet and drawer profile sets**

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

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Installation wood screw:
- 707N
- 707N
- 612TH

Installation system screw:
- 661.1300.HG
- 661.1300.HG
- 612TH

**Front fixing bracket options**

**EXPANDO**

3a

Two C brackets required per drawer

Part no.

EXPANDO ZF7C70E2

Screw-on ZF7C7002

OR

3b

Four M brackets required per drawer

Part no.

EXPANDO ZF7M70E2

Screw-on ZF7M7002

*Use of #6 x 5/8" wood screw recommended

**Rear fixing bracket set**

Set includes:
- Left and right bracket
- Orion gray

Part no.

Rear fixing bracket set ZB7C000S

Installation screw 612TH
Cabinet profile installation

NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus \(35\) (1-3/8")
Length = Actual cabinet profile length minus \(10\) (3/8")

**Drawer back**
Width = Inside cabinet width minus \(38\) (1-1/2")
Height = \(148\) (5-13/16")

AL = Actual cabinet profile length
ICW = Inside cabinet width

**NOTE:** Use \(16\) (5/8") material for bottom and back
Specifications

**Front fixing bracket installation**

*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5

**Includes 2 tilt adjustment

***For use with two M brackets

**Rear fixing bracket installation**

**Bottom boring distance**

Pre-bore dimension Ø2.5 x 2
**Application**

**Features**
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 241 (9-1/2”)

**Space requirements**

\[ AL = \text{Actual cabinet profile length} \]

*Minimum opening height based on 3 (1/8”) clearance

**Components**

NOTE: Parts identified on right page
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

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Installation wood screw
- 707N

Installation system screw
- 661.1300.HG

Front fixing bracket options

EXPANDO

3a
- Two M brackets required per drawer
- Two C brackets required per drawer

Part no.
- EXPANDO ZF7M70E2
- EXPANDO ZF7M7002
- EXPANDO ZF7C70E2
- EXPANDO ZF7C7002

OR

3b
- Six M brackets required per drawer

Part no.
- EXPANDO ZF7M70E2
- EXPANDO ZF7M7002

"Use of #6 x 5/8" wood screw recommended

NOTE: Bracket ZFM70E2 provides lateral stability

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray

Part no.
- Rear fixing bracket set ZB7F000S
- Installation screw 612TH

NOTE: Bracket ZFM70E2 provides lateral stability
Cabinet profile installation

NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8”)
Length = Actual cabinet profile length minus 10 (3/8”)

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2”)
Height = 212 (8-5/16”)

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8”) material for bottom and back
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Specifications

Front fixing bracket installation

- Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5
- Includes 2 tilt adjustment
- For use with three M brackets

Rear fixing bracket installation

Bottom boring distance

Pre-bore dimension Ø2.5 x 2
LEGRABOX

NOTE: Parts identified on right page
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

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Installation wood screw
- 707N
- 661.1300.HG

Installation system screw
- 612TH
- 661.1300.HG

Front piece
- Length 1043 (41-1/16")
- Cut to size
- Orion gray or brushed nickel

Part no.
Front piece ZV7.1043C01

Rear fixing bracket set
Set includes:
- Left and right bracket
- Orion gray

Part no.
Rear fixing bracket set ZB7M000S
Installation screw 612TH

Interior front fixing bracket set
Set includes:
- Left and right front fixing bracket
- Left and right outer cover cap
- Locking piece (Z31A0008)
- Screws

Part no.
Orion gray Z17.0MS0
Stainless steel Z17.0MI0
Cabinet profile installation

NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

**Drawer bottom**

Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (3/8")

**Drawer back**

Width = Inside cabinet width minus 38 (1-1/2")
Height = 63 (2-1/2")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back
Front fixing bracket installation

Cutting front piece

Using a metal cutting blade, cut front piece to size.

\[ X = \text{Inside cabinet width} - 126 \text{ (5")} \]

Bottom boring distance

Pre-bore dimension \( \varnothing 2.5 \times 2 \)
Application

Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7")

Space requirements

AL = Actual cabinet profile length

Components

NOTE: Parts identified on right page
Cabinet and drawer profile sets

Sets include:
- Left and right profile
- Drawer profiles include color coordinated cover cap

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</tr>
</tbody>
</table>

Front piece

- Length 1043 (41-1/16")
- Cut to size
- Orion gray or brushed nickel

Part no. Front piece ZV7.1043C01

Cross gallery rail

- Length 1080 (42-1/2")
- Cut to size
- Orion gray or brushed nickel

Part no. Cross rail ZR7.1080U

Interior front fixing bracket set

Set includes:
- Left and right front fixing bracket
- Left and right outer cover cap
- Left and right inside cover cap
- Locking piece (Z31A0008)
- Screws

Part no. Orion gray ZI7.3CS0
Stainless steel ZI7.3CI0

Rear fixing bracket set

Set includes:
- Left and right bracket
- Orion gray

Part no. Rear fixing bracket set ZB7C000S
Installation screw 612TH
Cabinet profile installation

NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

**Drawer bottom**
Width = Inside cabinet width minus 35 (1-3/8")
Length = Actual cabinet profile length minus 10 (3/8")

**Drawer back**
Width = Inside cabinet width minus 38 (1-1/2")
Height = 148 (5-13/16")

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back

Assembly aids page 46 - 49
Accessories page 52 - 54
Index page 61
Specifications

Front fixing bracket installation

Cutting front piece
Using a metal cutting blade, cut front piece to size.

\[ X = \text{Inside cabinet width minus 126 (5")} \]

Cutting cross rail
Using a metal cutting blade, cut cross rail to size.

\[ X = \text{Inside cabinet width minus 90 (3-1/2")} \]

Bottom boring distance

Pre-bore dimension Ø2.5 x 2

*Include 2 tilt adjustment

Dimensions in millimeters (inch equivalents as noted) © 2016 Blum, Inc.
TIP-ON BLUMOTION
for LEGRABOX

TIP-ON BLUMOTION combines the best of both worlds – a mechanical, not electric, opening support system which lets you touch the drawer front to open the drawer – and a soft close.
Simple, tool-free assembly
The TIP-ON BLUMOTION unit can be assembled tool-free, as can all the other components.

Familiar boring positions
The usual LEGRABOX boring positions can be used for the TIP-ON BLUMOTION too.
Engineered excellence

TIP-ON BLUMOTION for LEGRABOX provides flexibility by offering the TIP-ON mechanism in three different strengths. Find your drawer runner length and select the appropriate unit and trigger. A synchronization rod is recommended for all cabinet widths greater than 350 millimeters for optimal function.

**TIP-ON BLUMOTION units and triggers**

- S1 – Light gray (270 mm)
- L3 – Dust gray (350 mm - 550 mm)
- L5 – Black (450 mm - 600 mm)

**Optimal opening and closing function**

<table>
<thead>
<tr>
<th>Can be used for nominal length in mm</th>
<th>Unit</th>
<th>part no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>270</td>
<td>S1</td>
<td>T60L7140</td>
</tr>
<tr>
<td>350-600</td>
<td>L3</td>
<td>T60L7540</td>
</tr>
<tr>
<td></td>
<td>L5</td>
<td>T60L7570</td>
</tr>
</tbody>
</table>
LEGRABOX TIP-ON BLUMOTION

Application

Features

- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- TIP-ON BLUMOTION for LEGRABOX uses the same standard installation dimensions as for LEGRABOX.
- Fully mechanical motion
- Smooth running action
- Four-dimensional adjustment
- Dynamic load capacity of 88 lb and 155 lb

Space requirements

AL = Actual cabinet profile length

Components

NOTE: Parts identified on right page
## Required parts

**TIP-ON BLUMOTION for LEGRABOX**

### Sets include:
- Left and right profile
- Left and right TIP-ON units and triggers

### Nominal length

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual cabinet profile length</th>
<th>88 lb</th>
<th>155 lb</th>
<th>S1</th>
<th>L3</th>
<th>L5</th>
</tr>
</thead>
<tbody>
<tr>
<td>11&quot;</td>
<td>270 (10-5/8&quot;)</td>
<td>750.2701M</td>
<td></td>
<td></td>
<td></td>
<td>T60L7140</td>
</tr>
<tr>
<td>14&quot;</td>
<td>350 (13-3/4&quot;)</td>
<td>750.3501M</td>
<td></td>
<td></td>
<td></td>
<td>T60L7540</td>
</tr>
<tr>
<td>16&quot;</td>
<td>400 (15-3/4&quot;)</td>
<td>750.4001M</td>
<td></td>
<td></td>
<td></td>
<td>T60L7540</td>
</tr>
<tr>
<td>18&quot;</td>
<td>450 (17-11/16&quot;)</td>
<td>750.4501M</td>
<td>753.4501M</td>
<td></td>
<td></td>
<td>T60L7540 T60L7570</td>
</tr>
<tr>
<td>20&quot;</td>
<td>500 (19-11/16&quot;)</td>
<td>750.5001M</td>
<td>753.5001M</td>
<td></td>
<td></td>
<td>T60L7540 T60L7570</td>
</tr>
<tr>
<td>22&quot;</td>
<td>550 (21-5/8&quot;)</td>
<td>750.5501M</td>
<td>753.5501M</td>
<td></td>
<td></td>
<td>T60L7540 T60L7570</td>
</tr>
<tr>
<td>24&quot;</td>
<td>600 (23-5/8&quot;)</td>
<td>753.6001M</td>
<td></td>
<td></td>
<td></td>
<td>T60L7570</td>
</tr>
</tbody>
</table>

### Installation wood screw

- 707N

### Installation system screw

- 661.1300.HG

### TIP-ON BLUMOTION synchronization adapter

- To be used with the optional synchronization rod
- Two needed per application

#### Part no.

- T60.000D

### TIP-ON BLUMOTION front gap template

- For creating a 2.5 (3/32") front gap

#### Part no.

- 65.5631.US

### TIP-ON BLUMOTION synchronization rod

- Suitable for cabinet widths up to 1400 (55")
- Length 1118 (44-1/32") cut to size

#### Part no.

- T60L1118W

**NOTE:** For optimal function, recommended for all cabinet widths greater than 350 (13-25/32")
LEGRABOX

TIP-ON BLUMOTION assembly

1

2

3

4

5

6

7

8

X = ICW (Inside cabinet width) - 247

Click
Depth adjustment

Removal
**Features**

- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- No additional cabinet depth required
- Simple depth adjustment
- Adjustment is possible without removing the drawer
- Synchronization sets for wide cabinets (20” to 55” wide)
- Not available with BLUMOTION
- Recommended for cabinet widths **600** (23-5/8”) or greater
- Dynamic load capacity is 88 lb

**Space requirements**

AL = Actual cabinet profile length

**Components**

**TIP-ON for LEGRABOX cabinet profile sets**

<table>
<thead>
<tr>
<th>Nominal length</th>
<th>Actual length</th>
<th>88lb</th>
</tr>
</thead>
<tbody>
<tr>
<td>16”</td>
<td>400 (15-3/4”)</td>
<td>750.4001T</td>
</tr>
<tr>
<td>18”</td>
<td>450 (17-11/16”)</td>
<td>750.4501T</td>
</tr>
<tr>
<td>20”</td>
<td>500 (19-11/16”)</td>
<td>750.5001T</td>
</tr>
<tr>
<td>22”</td>
<td>550 (21-5/8”)</td>
<td>750.5501T</td>
</tr>
</tbody>
</table>

Cabinet profile installation screw 707N or 661.1300.HG

**TIP-ON for LEGRABOX synchronization set**

<table>
<thead>
<tr>
<th>Set includes:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Locking device</td>
</tr>
<tr>
<td>2 Overload locking device</td>
</tr>
<tr>
<td>3 Brackets</td>
</tr>
</tbody>
</table>

Part no. **T57.7400.01**

**Synchronization**

**TIP-ON activation zone with synchronization**

**Rod**

- Suitable up to **1400** (55-1/8”) cabinet width
- Rod cutting ICW - **209** (8-1/4”)

Part no. **ZST.1160W**

**NOTE:** ICW = Inside cabinet width
TIP-ON synchronization

1. 

2. 

3. 

4. 

5. 

6. 

T20

-1/+2 mm
LEGRABOX

Cabinet profile template

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore AVENTOS locating pins and pre-boring for hinge mounting plates

Components

Cabinet profile template includes:

1. Rail, 1 meter long (qty 1)
2. Ø2.5 stop collar (qty 1)
3. Ø5 stop collar (qty 1)
4. Replacement template (qty 4)
5. Allen wrench (qty 1)

Part no.

<table>
<thead>
<tr>
<th>Component</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cabinet profile template</td>
<td>65.1000.01</td>
</tr>
<tr>
<td>Replacement template</td>
<td>65.1001.01</td>
</tr>
<tr>
<td>Ø2.5 drill bit</td>
<td>DB-2.5mm</td>
</tr>
</tbody>
</table>
**Universal individual template**

- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore for AVENTOS locating pins and pre-boring for hinge mounting plates
- Calibrated scale for accurate setting

Set includes:
- Universal individual template
- Ø2.5 and Ø5 stop collars

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Universal individual template</td>
<td>65.1051.02</td>
</tr>
<tr>
<td>Ø2.5 drill bit</td>
<td>DB-2.5mm</td>
</tr>
</tbody>
</table>

**Pre-boring for cabinet profile mounting holes**

1. Mark position
2. Line up template with mark and pre-bore required holes
3. Attach runner

**Front marking template**

- For precise marking of the front fixing bracket locations
- Accommodates the M, K, C, and F height

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZML.3710</td>
<td></td>
</tr>
</tbody>
</table>
LEGRABOX starter kit

Set includes:
- BOXFIX E-L
- LEGRABOX boring template
- TORX 20 screw driver
- VPB-5 VIX bit

For all LEGRABOX heights and lengths
For cabinet widths 275 to 1200 (10-13/16" to 47-1/4")
For cabinet back heights up to 250 (9-13/16")

Part no.
LEGRABOX starter kit ZMM.0700.20

BOXFIX E-L

Using BOXFIX E-L you can manually assemble LEGRABOX easier than ever. Its easy setup and comfortable work height all contribute to a more efficient assembly of LEGRABOX drawers.

- For all LEGRABOX heights and lengths
- For cabinet widths 250 to 1200 (9-13/16" to 47-1/4")
- For cabinet back heights up to 250 (9-13/16")

Part no.
BOXFIX E-L ZMM.0700

BOXFIX P

Using the new BOXFIX P you can assemble LEGRABOX and TANDEMBOX faster than ever. Its easy setup, pneumatic clamps, and comfortable work height all contribute to faster, more efficient assembly of LEGRABOX and TANDEMBOX drawers.

- For all LEGRABOX and TANDEMBOX heights and lengths
- One adjustable stop for drawer width included (additional stops available)
- For cabinet widths 275 to 1200 (10-13" to 47-1/4")
- For back heights up to 350 (13-3/4")

Part no.
BOXFIX P ZMM.2750.01
LEGRABOX boring template
- For exact pre-boring of drawer bottom and back
- Pre-bore dimension Ø2.5 x 2
- Ø2.5 stop collar
- Ø10 marking pin included

Part no.
LEGRABOX boring template
ZML.0040.01

Universal boring template
- Used for boring drawer fronts, locates all fixing positions
- Ø5 and Ø10 stop collars included
- Ø10 marking pin included

Part no.
Universal boring template
ZML.0040.01
Ø5 drill bit
DB-5mm
Ø10 drill bit
DB-10mm

LEGRABOX bottom router
- For easy and precise notching of the drawer bottom
- Single phase - 220V power
- Dust collection required

Part no.
LEGRABOX bottom router
M35.7200.NA
## MINIPRESS P – Deluxe boring and insertion machine

- Front adjustable boring distance with digital counter
- Pneumatic hold-down clamps
- Boring depth adjustment
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line set
- Accepts new 8 or 9 spindle heads

**Part no.**

<table>
<thead>
<tr>
<th>Power Type</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single phase – 220V</td>
<td>M53.1053*US</td>
</tr>
<tr>
<td>Three-phase – 220V</td>
<td>M53.1004*US</td>
</tr>
</tbody>
</table>

## MINIPRESS M – 110V manual boring and insertion machine

- 110V power with molding plug (portable)
- Does not require pressurized air
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Accepts new 8 or 9 spindle heads

**Part no.**

<table>
<thead>
<tr>
<th>Power Type</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single phase – 110V</td>
<td>M52.1056*US</td>
</tr>
</tbody>
</table>

## MINIDRILL P – Standard boring machine

- Front adjustable boring distance
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line, digital counter and hold down clamps sets
- Accepts new 8 or 9 spindle heads

**Part no.**

<table>
<thead>
<tr>
<th>Power Type</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single phase – 220V</td>
<td>M53.1053*50</td>
</tr>
</tbody>
</table>
8 spindle head

- 8 spindle head for use with MINIPRESS/MINIDRILL
- Bores eight holes spaced 32 apart, perpendicular to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores all METABOX/TANDEMBOX front fixing brackets & galleries
- Bores cabinet side panels for all Blum runner systems
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:
- Ø3 allen wrench
- Distance spacer
- Drive pin
- Air hose

Part no.
8 spindle head MZK.880S
Chuck cover cap M30.1329

9 spindle head

- 9 spindle head for use with MINIPRESS/MINIDRILL
- Bores nine holes spaced 32 apart, parallel to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores cabinet side panel for 32 millimeter system boring for Blum mounting plates and runners
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:
- Ø3 allen wrench
- Distance spacer
- Drive pin
- Air hose

Part no.
9 spindle head MZK.190S
Chuck cover cap M30.1329

MINISTICK

Boring drawer fronts

Inserting front fixing brackets

Enables fast setup for drawer front boring and front fixing bracket insertion with the MINIPRESS.

Eliminates the need for multiple fence stops.

Includes:
1 LH & RH adjustment stick mechanism
2 Upper drawer stops (qty 2)
3 Bottom drawer stops (qty 2)

Part no.
MINISTICK MZS.0040
LEGRABOX outside cover caps

- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray and nickel
- Custom logo printing available

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZA7.0700</td>
<td>Orion gray outside cover cap</td>
</tr>
<tr>
<td>ZA7.0709</td>
<td>Nickel outside cover cap</td>
</tr>
</tbody>
</table>

LEGRABOX inside cover caps

- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray and nickel
- Covers adjustment area on the inside of the drawer profile

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZA7.5700</td>
<td>Orion gray inside cover cap</td>
</tr>
<tr>
<td>ZA7.5709</td>
<td>Nickel inside cover cap</td>
</tr>
</tbody>
</table>

Side spacer

For spacing out cabinet profiles for clearance on interior roll-out trays.

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>T59.3570</td>
<td>Spacer</td>
</tr>
<tr>
<td>661.1300.HG</td>
<td>POZI installation screw</td>
</tr>
</tbody>
</table>

Side spacer application

NOTE: Use two on 558 series and three on 556 series
LEGRABOX

Accessories

Lateral stabilizer set

Set includes:
1. Linkage rod, 1400 (55-1/8") cut to size
2. Pinion gears (qty 2)
3. Rear brackets, left and right
4. Gear racks, left and right

- Recommended for cabinet widths from 900 - 1400 (35-7/16" - 55-1/8")
- Minimum space requirement (depth) AL + 15 (AL = Actual cabinet profile length)

Runner length | Part no.
-------------|----------
270 - 400 (11" - 16") | ZS7M400LU
450 - 600 (18" - 24") | ZS7M650LU

NOTE: Parts identified to the right of the image

Linkage rod specifications
- Length = Inside cabinet width minus 295 (11-5/8")
- Maximum inside cabinet width 1400 (55-1/8")

Drawr front support bracket
Add-on bracket for wide drawers to keep the front tight to the drawer bottom
- Stainless steel
- Attach with 612TH screws #6 x 1/2" trusshead

Part no.
Support bracket | ZSB.0090.01
Installation screw | ZSB.0045.01

Front stabilization bracket
- Used for stabilizing wide drawers and/or tall drawer fronts
- Reinforces the connection between the drawer bottom and the front
- One required per drawer, center on drawer bottom

Part no.
Front stabilization bracket | Z96.10E1

Front stabilization bracket application

Space requirements

Front boring dimensions

NOTE: X = 14 + overlay
## Accessories

### TORX DRIVER

- For LEGRABOX adjustments
- TORX size 20 (T20)
- Blade length **100**
- Total length **210**

![TORX DRIVER](image)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>T20 TORX DRIVER</td>
<td>TORX DRIVER</td>
</tr>
</tbody>
</table>

### POZI DRIVER and bits

A POZI screwdriver (different from Phillips) is the most crucial tool you can use to assure that full torque is applied to all Blum mounting screws. POZI screws can be identified by the distinctive “tick” marks located in the center of the screw head recess.

![POZI DRIVER](image)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>#2 POZI DRIVER</td>
<td>POZI DRIVER</td>
</tr>
<tr>
<td>#2 x 1&quot; POZI bit insert</td>
<td>POZI BIT #2X1</td>
</tr>
<tr>
<td>#2 x 2&quot; POZI bit insert</td>
<td>POZI BIT #2X2</td>
</tr>
</tbody>
</table>

### Ø10 Drill bit

- **10** drill bit for the MINIPRESS/ MINIDRILL and boring heads

![Ø10 Drill bit](image)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drill bit (right hand)</td>
<td>M01.ZB10.02</td>
</tr>
<tr>
<td>Drill bit (left hand)</td>
<td>M01.ZB10.03</td>
</tr>
</tbody>
</table>

### Ø5 Drill bit

- **Ø5** drill bit for the MINIPRESS/ MINIDRILL and boring heads

![Ø5 Drill bit](image)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drill bit (right hand)</td>
<td>M01.ZB05.D2</td>
</tr>
<tr>
<td>Drill bit (left hand)</td>
<td>M01.ZB05.D3</td>
</tr>
</tbody>
</table>

### VPB-5 VIX bit

- For pre-drilling a **3** pilot hole

![VPB-5 VIX bit](image)

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>VIX bit</td>
<td>VPB-5</td>
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</table>

### Deep thread system screw

<table>
<thead>
<tr>
<th>Deep thread system screw</th>
<th>Pilot bore Ø <strong>5</strong> (3/16&quot;) hole</th>
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</thead>
</table>

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>#7 x 13, #2 POZI</td>
<td>661.1300.HG</td>
</tr>
<tr>
<td>#7 x 14.5, #2 POZI</td>
<td>661.1450.HG</td>
</tr>
</tbody>
</table>

### Deep thread wood screw

<table>
<thead>
<tr>
<th>Deep thread wood screw</th>
<th>Pilot bore Ø <strong>2.5</strong> (3/32&quot;) hole</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>#6 x 5/8&quot;, #2 Phillips</td>
<td>606N</td>
</tr>
<tr>
<td>#6 x 5/8&quot;, #2 POZI</td>
<td>606P</td>
</tr>
<tr>
<td>#7 x 5/8&quot;, #2 Phillips</td>
<td>707N</td>
</tr>
<tr>
<td>#7 x 3/4&quot;, #2 Phillips</td>
<td>7074N</td>
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</table>

### Truss head wood screw

<table>
<thead>
<tr>
<th>Truss head wood screw</th>
<th>Pilot bore Ø <strong>2.5</strong> (3/32&quot;) hole</th>
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</thead>
</table>

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>#6 x 1/2&quot;, #2 Phillips</td>
<td>612TH</td>
</tr>
</tbody>
</table>
M height interior front assembly

1.

2.

3.

4.
C Height interior front assembly

1

2

3

4

5
LEGRABOX

Assembly instructions

Lateral stabilizer assembly

AL = Actual cabinet profile length
LEGRABOX

Testing standards

Blum’s testing standards
Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. All Blum runners must pass these tests without showing a measurable reduction in performance or deviation in adjustment position. Testing standards vary between products and applications.

All Blum runners meet or exceed ANSI/BHMA 156.9 grade 1 requirements. Contact your local Blum representative for more details.

Dynamic wear test

100,000 open/close cycles with a total load of 88 lb on LEGRABOX 750 and 155 lb on LEGRABOX 753 550 (22") drawers.

Static load test

10 times for 10 seconds each time when completely extended, 66 lb is applied to the corner of the drawer front of a fully loaded drawer.

Side pressure test

10 times for 10 seconds each time when completely extended, 44 lb is applied to the side of the drawer front of a fully loaded drawer.

General information

All Blum hardware undergoes strict quality control procedures through all stages of production. Blum hardware is designed for cabinets and cabinet components made from wood, melamine or MDF. Careful attention must be paid to installation and operating instructions when using Blum hardware (see catalogs and instruction sheets for all technical information). The manufacturer must decide on the screws or attachment methods to suit the material being used (i.e. wood, melamine, etc.). The hardware must not be exposed to acidic or corrosive materials (i.e. some household cleaning solutions). To ensure that Blum hardware functions correctly, it must be kept clean and undamaged. For any additional information please contact your Blum representative. Anyone selling Blum hardware must ensure that their customer is aware of any relevant information given in this catalog.

Care and cleaning – use a clean damp cloth.

Conditions of sale and delivery

All deliveries and services are based on the “general conditions of sale” which are available upon request. The technical presentations and dimensions in illustrations are non-binding. We reserve the right to make changes to specifications at any time. We do not accept any responsibility for any errors which may occur in the production of this catalog.
<table>
<thead>
<tr>
<th>Part no.</th>
<th>Page no.</th>
</tr>
</thead>
<tbody>
<tr>
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<td>54</td>
</tr>
<tr>
<td>606P</td>
<td>54</td>
</tr>
<tr>
<td>612TH</td>
<td>54</td>
</tr>
<tr>
<td>65.1000.01</td>
<td>46</td>
</tr>
<tr>
<td>65.1001.01</td>
<td>46</td>
</tr>
<tr>
<td>65.1051.02</td>
<td>47</td>
</tr>
<tr>
<td>65.5631.US</td>
<td>41</td>
</tr>
<tr>
<td>661.1300.HG</td>
<td>54</td>
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<td>54</td>
</tr>
<tr>
<td>707N</td>
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<tr>
<td>707N</td>
<td>54</td>
</tr>
<tr>
<td>750.2701B</td>
<td>13, 21, 29, 33</td>
</tr>
<tr>
<td>750.2701M</td>
<td>41</td>
</tr>
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Product development at Blum considers all of the various customers who will come in contact with our products. With this “Global Customer Benefits” philosophy we strive to create advantages for all users.

Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. They exceed the requirements of ANSI/BHMA standards for cycle life, static load and self-closing performance.