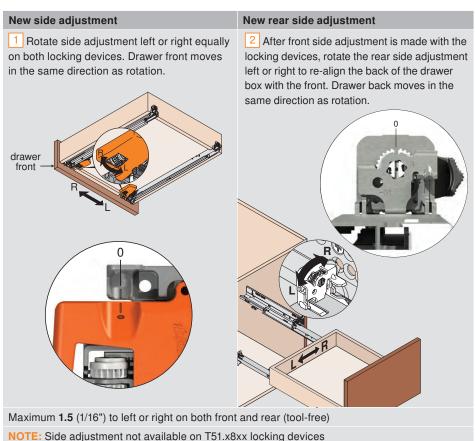
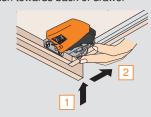
TANDEM plus BLUMOTION 563H/563. installation instructions







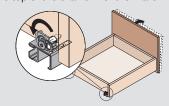
Height adjustment Press up on adjustment tab Push towards back of drawer



Maximum 3 (1/8") rise of drawer front (tool-free)

Tilt adjustment

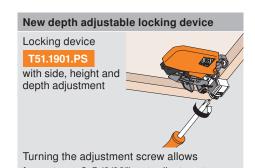
Rotate the tilt adjustment lever on the rear of each runner to lift the back of the drawer and tilt the top of the drawer front forward.



Maximum 5 (3/16") rise of drawer back (tool-free)

Depth adjustment on runner

NOTE: Height and tilt adjustments available with all combinations of locking devices and runners



for up to a **+2.5** (3/32") out adjustment

NOTE: For T51.1901.PS setback in inset

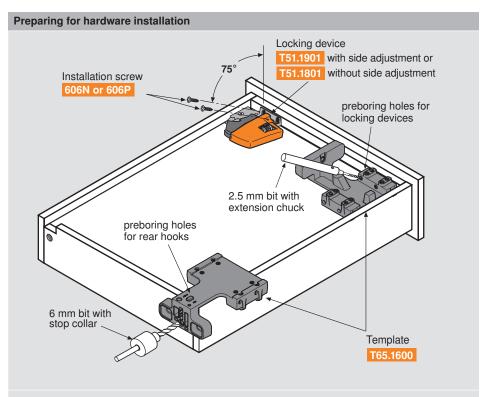
applications, see page 5

TANDEM 563 runners feature elongated holes that allow ±4.5 (3/16") depth adjustment

Drawer specifications

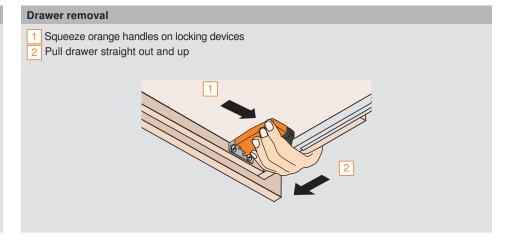
Face frame and panel cabinet applications Front view opening width 6 (1/4") minimum top clearance inside drawer width = opening width minus 42 drawer height maximum = opening minus 20 (25/32") #6 head 21 (13/16") opening height wood or system screws drawer side thickness maximum **16** (5/8") (1-15/32") 13 (1/2") **14** (9/16") bottom clearance

NOTE: Because material thickness may vary, the inside drawer width must equal opening width minus 42 for TANDEM to align and function properly

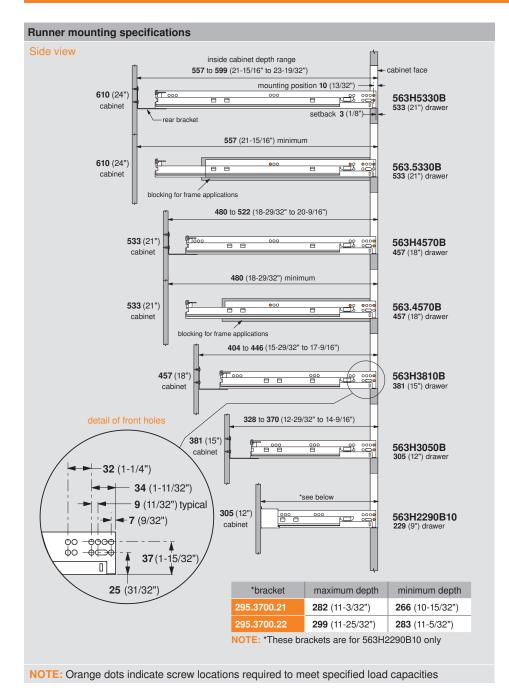


NOTE: Use of the T65.1600 template is essential for accurate location and angle of pre-bored locking device holes and accurate boring for rear hook holes

Extend the drawer runners fully. Place the drawer on the runners and close. The locking devices automatically engage with the runners. Make adjustments if necessary.



Face frame application



Cabinet and drawer specifications Side view cabinet depth inside cabinet depth - cabinet face bracket range 6 to 48 (1/4" to 1-7/8") runner length mounting position 10 (13/32") 0 0 - **37** (1-15/32") setback 3 (1/8") 25 (31/32") minimum top clearance 6 (1/4") drawer length maximum drawer height = opening minus 20 (25/32") - bottom clearance 14 (9/16") drawer gap 1.5 (1/16") mounting screws 606N or 606P (#6 x 5/8" wood screw) drawer thickness rear mount bracket 295.3750.01

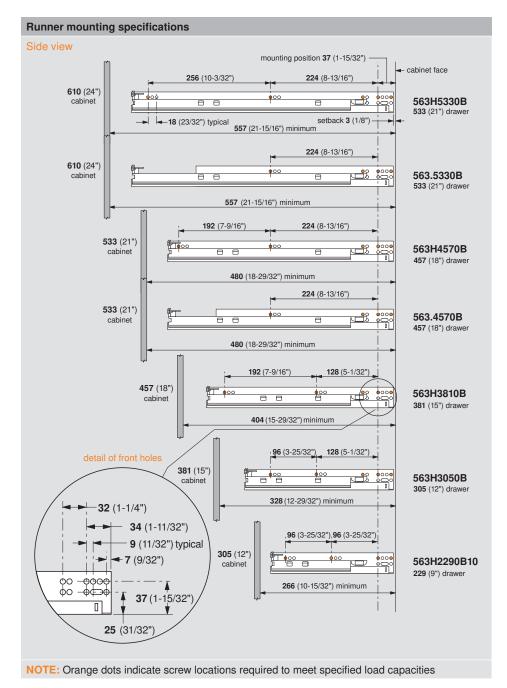
TANDEM plus	cabinet	inside cab	inet depth	drawer	maximum	runner				
BLUMOTION	depth	maximum	minimum	length	drawer thickness	length				
563H5330B	610 (24")	599 (23-19/32")	557 (21-15/16")	533 (21")		548 (21-9/16")				
563.5330B	610 (24")	_	557 (21-15/16")	533 (21")		548 (21-9/16")				
563H4570B	533 (21")	522 (20-9/16")	480 (18-29/32")	457 (18")		471 (18-17/32")				
563.4570B	533 (21")	_	480 (18-29/32")	457 (18")	16 (5/8")	471 (18-17/32")				
563H3810B	457 (18")	446 (17-9/16")	404 (15-29/32")	381 (15")		395 (15-9/16")				
563H3050B	381 (15")	370 (14-9/16")	328 (12-29/32")	305 (12")		319 (12-9/16")				
563H2290B10	305 (12")	299 (11-25/32")	266 (10-15/32")	229 (9")		259 (10-3/16")				

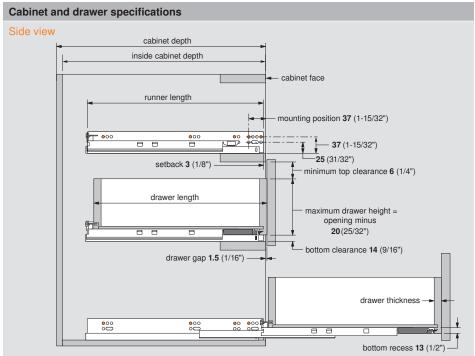
NOTE: For 563. series runners rear brackets and sockets cannot be used. Cabinet sides must be blocked-out flush with the inside of the frame.

T51.1901R	Locking device with side adjustment (right)	295.3750.01	Rear mounting bracket, non-handed
T51.1901L	Locking device with side adjustment (left)	295.3700.21	563H2290B10 rear bracket, non-handed
T51.1801R	Locking device (right)	295.3700.22	563H2290B10 rear bracket, non-handed
T51.1801L	Locking device (left)		
606N or 606P	#6 Wood screw (for mounting runner to ca	abinet side, rear	brackets and locking devices)

bottom recess 13 (1/2")

Panel application

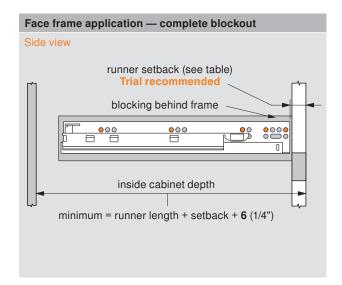


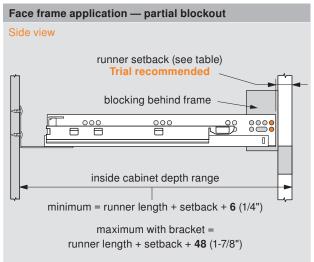


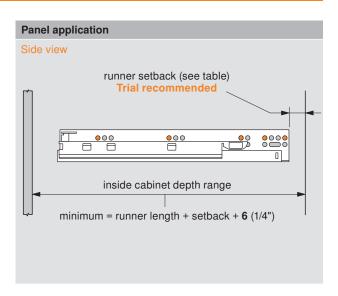
TANDEM plus BLUMOTION	cabinet depth	minimum inside cabinet depth	drawer length	maximum drawer thickness	runner length
563H5330B	610 (24")	557 (21-15/16")	533 (21")		548 (21-9/16")
563.5330B	610 (24")	557 (21-15/16")	533 (21")		548 (21-9/16")
563H4570B	533 (21")	480 (18-29/32")	457 (18")		471 (18-17/32")
563.4570B	533 (21")	480 (18-29/32")	457 (18")	16 (5/8")	471 (18-17/32")
563H3810B	457 (18")	404 (15-29/32")	381 (15")		395 (15-9/16")
563H3050B	381 (15")	328 (12-29/32")	305 (12")		319 (12-9/16")
563H2290B10	305 (12")	266 (10-15/32")	229 (9")		259 (10-3/16")

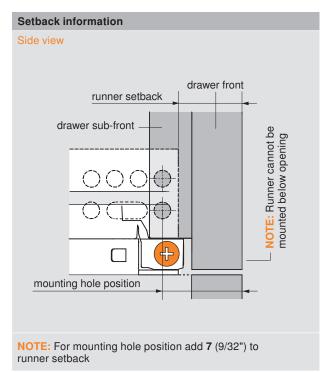
T51.1901R	Locking device with side adjustment (right)
T51.1901L	Locking device with side adjustment (left)
T51.1801R	Locking device (right)
T51.1801L	Locking device (left)
606N or 606P	#6 Wood screw (for mounting runner to cabinet side, rear brackets and locking devices)
662.1150.HG	#6 System screw (for mounting runner to cabinet side)

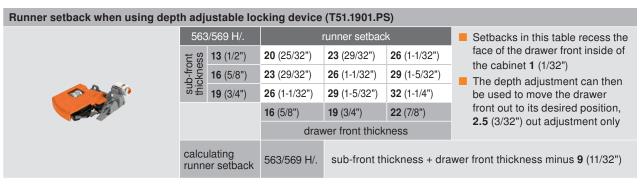
Inset application

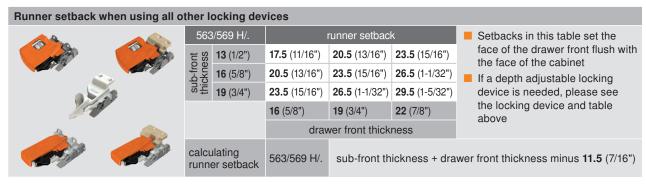




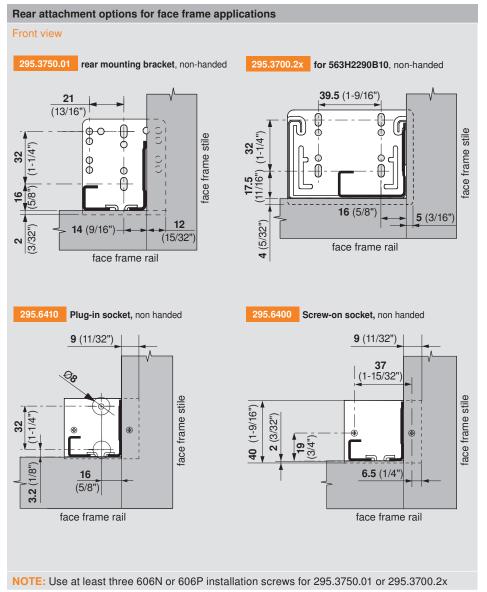






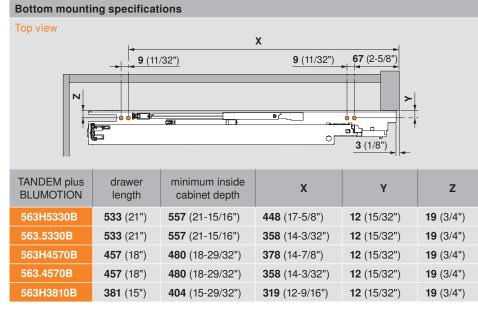


Attachment specifications



Depth adjustment specifications Side view TANDEM plus Α В BLUMOTION 563H5330B 244.5 (9-5/8") 500.5 (19-23/32") 563.5330B 244.5 (9-5/8") 00 000 563H4570B **244.5** (9-5/8") 436.5 (17-3/16") 20.5 (13/16") 563.4570B 244.5 (9-5/8") 563H3810B 148.5 (5-27/32") 340.5 (13-13/32") Mount each runner using at least two of the 563H3050B **148.5** (5-27/32") 244.5 (9-5/8") elongated holes. Install the drawer to check 563H2290B10 **116.5** (4-19/32") **212.5** (8-3/8") the position of the drawer front.

Remove the drawer, loosen screws and make adjustments if necessary, ± 4.5 (3/16"). Tighten the screws, verify the drawer front position and finish mounting the runners using the screw locations indicated by the orange dots.



Millimeter to inch conversion chart

1	1.5	2	3	4	5	5.5	6	7	8	9	9.5	10	11	12	13	13.5	14	15	16	17	17.5	18	19	20	20.5	21	22	23	24	24.5	25.4
1/32	1/16	3/32	1/8	5/32	3/16	7/32	1/4	9/32	5/16	11/32	3/8	13/32	7/16	15/32	1/2	17/32	9/16	19/32	5/8	21/32	11/16	23/32	3/4	25/32	13/16	27/32	7/8	29/32	15/16	31/32	1

Subject to technical modifications without notice.