



LEGRABOX

Premium metal drawer system

blum.com

 **blum**[®]

Experience elegance

Extraordinary in both design and performance.

Experience it to believe it.

Minimalistic. Simple. Slim. Luxurious.

 **blum**



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LEGRABOX

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Fascinating technology

The technology behind LEGRABOX makes this new runner system even easier to open. The new motion technology designed into the drawer profile and roller carriage creates a fluid running action in this unrivaled drawer, even under heavy loads.



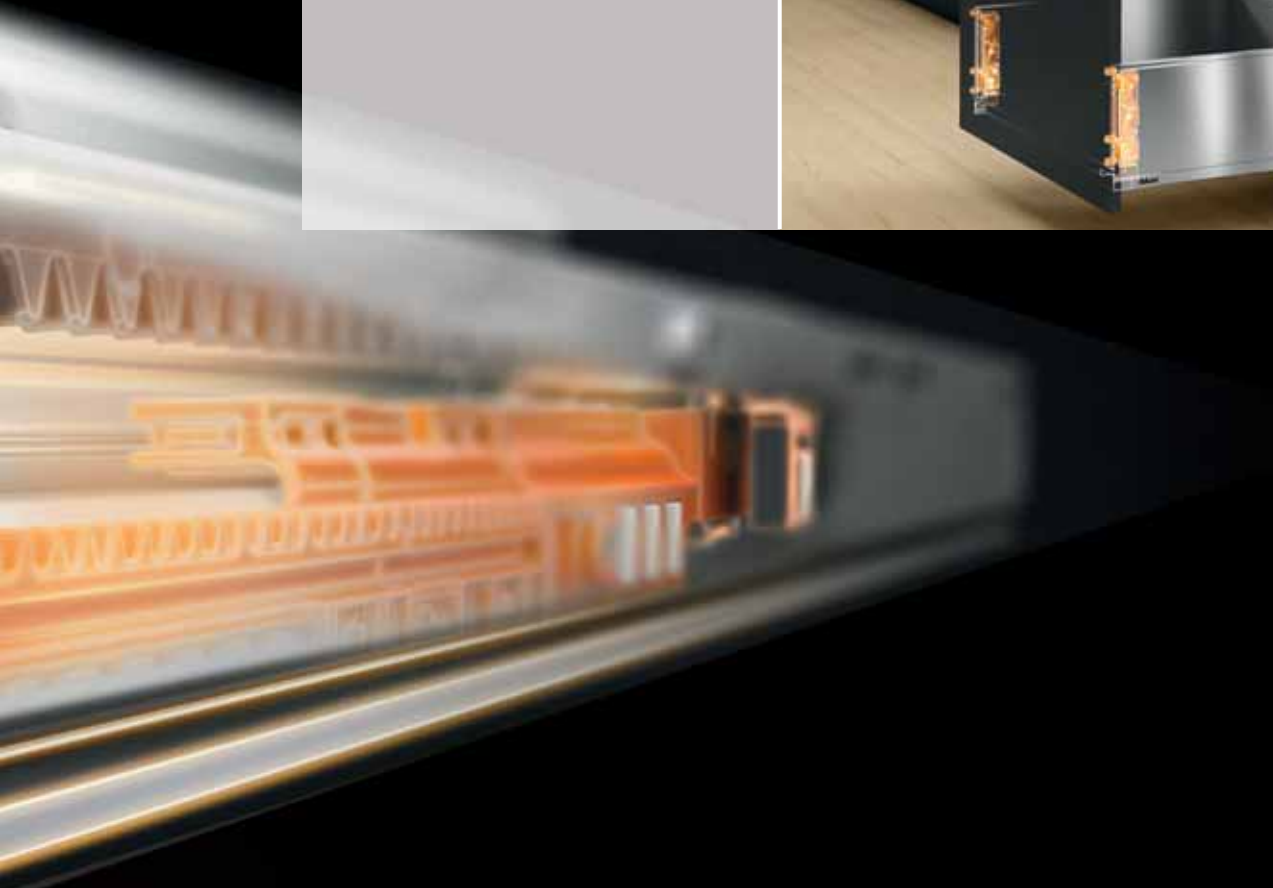
Heavy load capacity

The new cabinet profile has increased stability along the length of the runner. Even very wide and heavy drawers experience a smooth running action thanks to a high dynamic carrying capacity of 88 and 155 lbs.



Stability for tall fronts

A new front fixing bracket guarantees maximum stability when opening and closing.



LEGRABOX



Design

Sleek design

Impressively slim 1/2" drawer sides, which are straight on both the inside and out, provide a sleek look while maximizing usable interior drawer space.



Versatility

The versatile LEGRABOX program allows for a wide range of design options for any kitchen, bath or furniture application.

LEGRABOX combines design and function for well-balanced solutions creating elegance in motion.



Refined, luxurious finishes

LEGRABOX in matte Orion gray or brushed stainless steel, compliment a wide range of colors and materials.



Features

LEGRABOX



BLUMOTION

All LEGRABOX profiles feature BLUMOTION soft close, creating an unsurpassed opening and closing experience.

BLUMOTION adapts to different weights and closing forces to give a smooth and silent close every time. Whether it is a small top drawer or a wide deep drawer, BLUMOTION guarantees the quiet close you have come to expect from Blum.



SERVO-DRIVE

SERVO-DRIVE enables drawers to open automatically with just a touch of the drawer front or with a light pull of the handle. This unique feature is based on an electrical drive unit that, once activated, opens the drawer for you.

SERVO-DRIVE can be easily retrofitted and no modifications to the drawer system are needed when upgrading.



AMBIA-LINE

Stylish and practical AMBIA-LINE drawer organization system creates a clean, harmonious look and function to the interior of your drawer. Stored items are always organized, easy to find and readily accessible. Other organizational options also include our kitchen accessories.

LEGRABOX



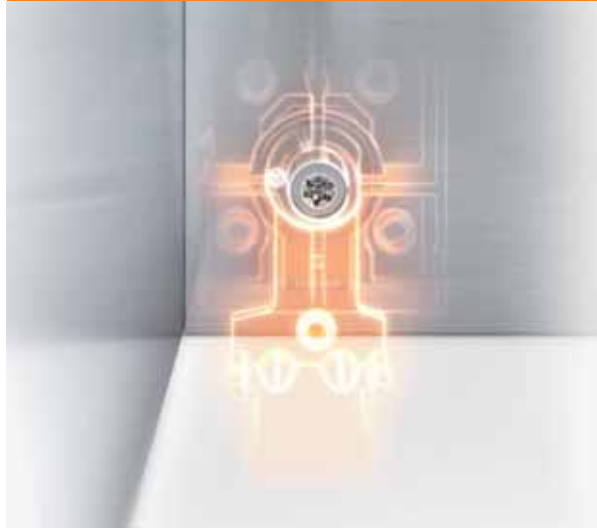
Easy adjustment

Just one of the many benefits of the LEGRABOX system is the fully integrated, three-dimensional adjustment mechanism. Height and side adjustments can be made easily on the inside of the drawer profile, beneath the cover cap, and the tilt adjustment is located at the rear of the profile. Additionally, all adjustments are made using a T20 TORX driver (see page 54).

Height adjustment



Tilt adjustment



Side adjustment



Front removal



LEGRABOX planning tool

Easy planning and ordering

Blum offers many online tools to help you with your kitchen planning and ordering. Planning tools allow you to select components based on your cabinet construction and size. Additional components can be selected as needed. Once complete, they provide an easy-to-follow order form.

Planning tools are easily accessible on our website at blum.com/planning

Step 1

Measure inside cabinet width (ICW)

Use inside cabinet width (ICW) to calculate the drawer bottom and back dimensions. Formulas are found on the specification page of each application.

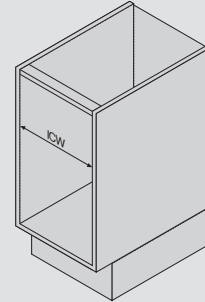
M height example:

Drawer bottom: Width = ICW minus **35** (1-3/8")
Length = Actual cabinet profile length minus **10** (3/8")

Drawer back: Width = ICW minus **38** (1-1/2")
Height = **63** (2-1/2")

For best assembly results, use a BOXFIX-EL.

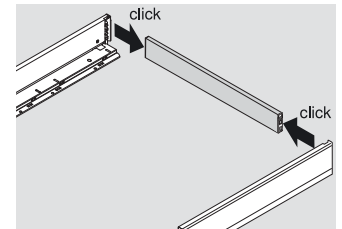
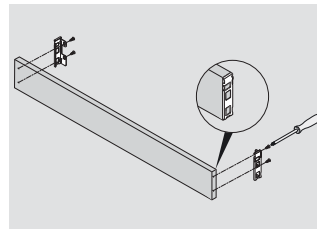
Use **16** (5/8") material for drawer bottom and back



Step 2

Attach drawer back

Rear fixing brackets are attached with #6 x 1/2" truss head screws (612TH). The drawer back, with rear fixing brackets attached, snaps into the rear of both drawer profiles.

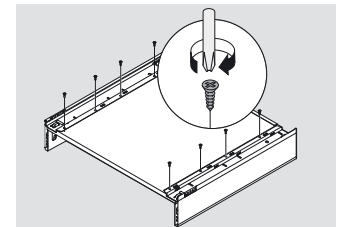
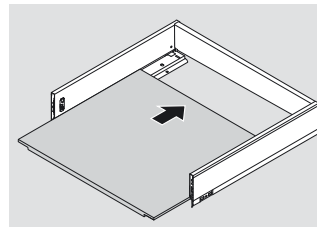


Step 3

Drawer bottom installation

The drawer bottom slides into the drawer profiles.

Push the drawer bottom flush with the front of the drawer.
Pre-bore and attach with wood screws (612TH).

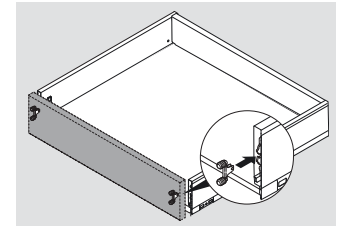
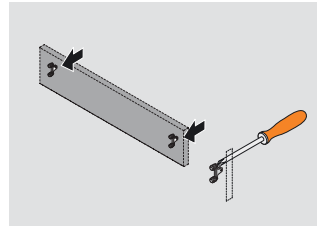


Step 4

Attach drawer front

Follow the installation drawing for locating hole positions for front fixing brackets and pre-bore the necessary EXPANDO Ø10 x 12 holes (screw-on versions also available). Insert front fixing bracket into pre-bored holes and screw as shown to secure.

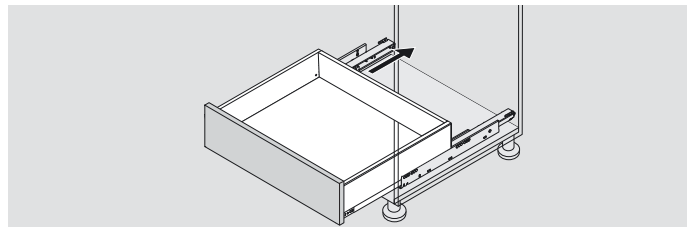
Snap drawer front onto drawer.



Step 5

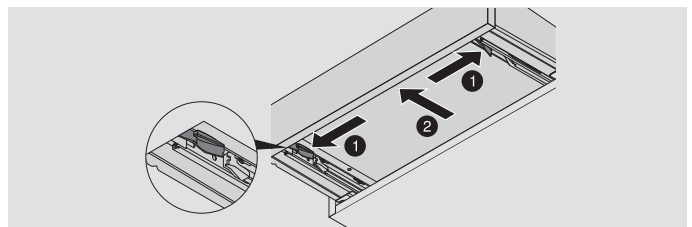
Drawer box installation

Place drawer box onto cabinet profiles and insert drawer box into cabinet.



Drawer box removal

Pull drawer forward to reveal locking devices. Squeeze triggers on locking device and lift drawer box off of runners.



M height



Pages 12 - 15

K height



Pages 16 - 19

C height



Pages 20 - 23

F height



Pages 24 - 27

M height interior roll-out



Pages 28 - 31

C height interior roll-out




Pages 32 - 35

Application page

Provides details of the application and an overview of the parts that make up the drawer.

LEGRABOX **M height drawer**

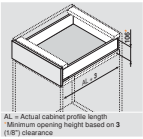
Application



Features

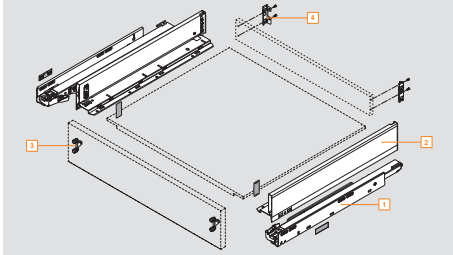
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 90.5 (3-9/16")

Space requirements



AL = Actual cabinet profile length
Minimum opening height based on 3 (1/8") clearance

Components



NOTE: Parts identified on right page

12 | © 2016 Blum, Inc. Subject to technical modifications without notice

Required parts

Contains all necessary components with part numbers listed to order the drawer.

Required parts **LEGRABOX**

Cabinet and drawer profile sets

Set includes:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile

2 Drawer profile


Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
11"	278 (10-9/16")	705.2701B		770M27025	770M27021
14"	350 (13-3/4")	705.3501B		770M35025	770M35021
16"	400 (15-3/4")	705.4001B		770M40025	770M40021
18"	450 (17-11/16")	705.4501B	703.4501B	770M45025	770M45021
20"	500 (19-11/16")	705.5001B	703.5001B	770M50025	770M50021
22"	550 (21-5/8")	705.5501B	703.5501B	770M55025	770M55021
24"	600 (23-5/8")		703.6001B	770M60025	770M60021
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket

Set includes:

- Two required per drawer

EXPANDO



Part no.

EXPANDO 277M7163


Screw-on 277M7003

Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

Set includes:

- Left and right bracket
- Orion gray



Part no.

Rear fixing bracket set 297M5055

Installation screw 612TH

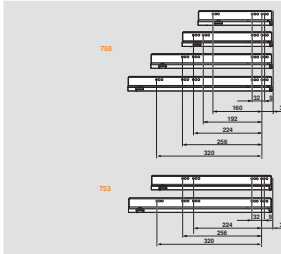
Dimensions in millimeters (inch equivalents as noted) © 2016 Blum, Inc. 13

Installation dimensions

Cabinet profile installation and cutting dimensions for the bottom and back of the drawer.

LEGRABOX **M height drawer**

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

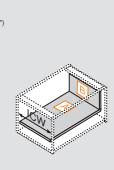
Width = Inside cabinet width minus 35 (1-3/8")

Length = Actual cabinet profile length minus 10 (3/8")

Drawer back

Width = Inside cabinet width minus 38 (1-1/2")

Height = 63 (2-1/2")



AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use 16 (5/8") material for bottom and back

Assembly aids page 46 - 49 Accessories page 52 - 54 Index page 61

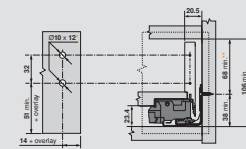
14 | © 2016 Blum, Inc. Subject to technical modifications without notice

Specifications

Front and rear fixing bracket installation specifications.

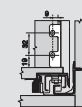
Specifications **LEGRABOX**

Front fixing bracket installation

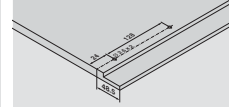


Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5
Includes 2 bit adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø 2.5 x 2

Dimensions in millimeters (inch equivalents as noted) © 2016 Blum, Inc. 15

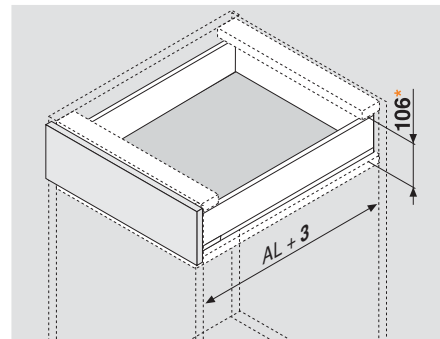
Application



Features

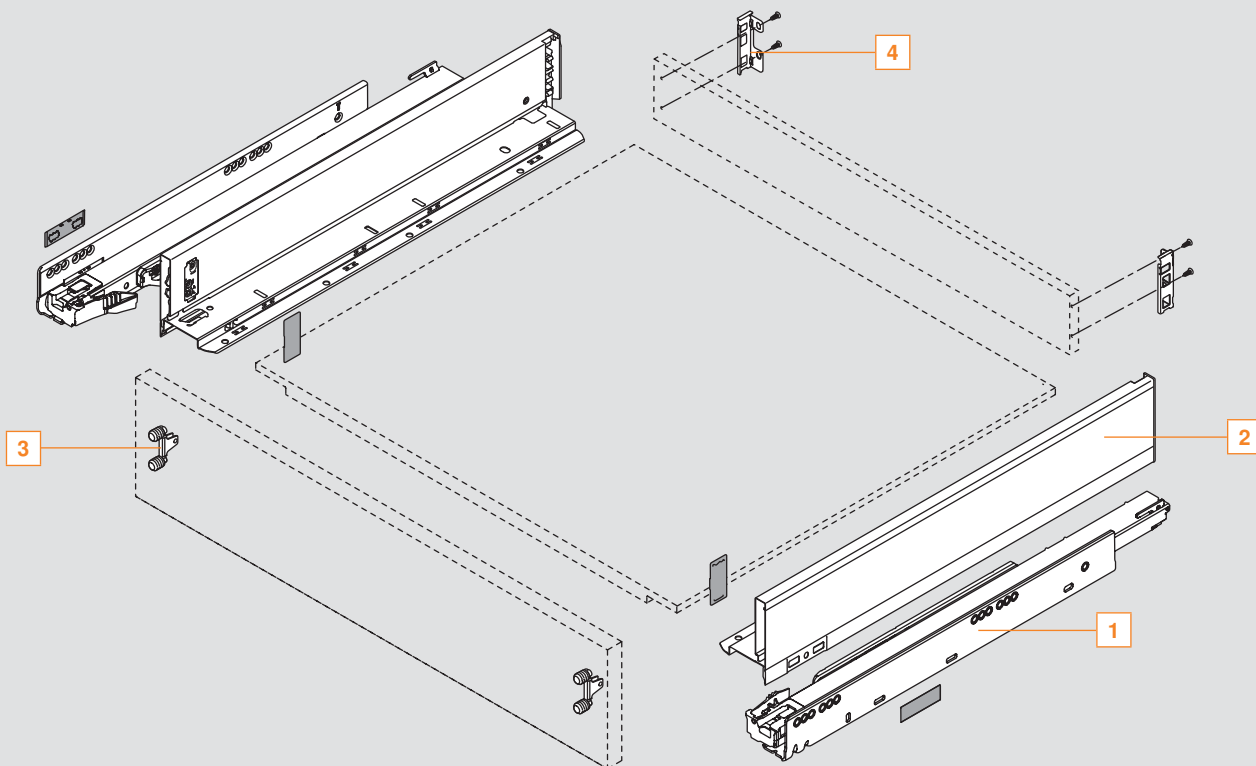
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height **90.5** (3-9/16")

Space requirements



AL = Actual cabinet profile length
 *Minimum opening height based on 3 (1/8") clearance

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

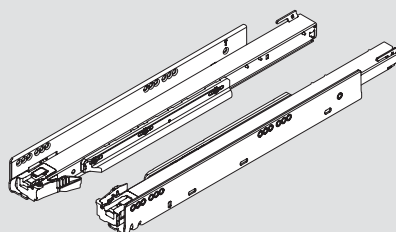


Cabinet and drawer profile sets

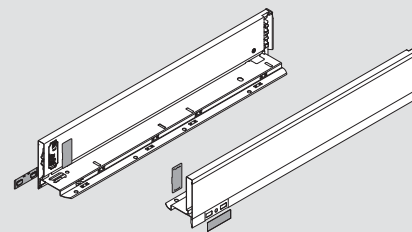
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile



Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
11"	270 (10-5/8")	750.2701B		770M2702S	770M2702I
14"	350 (13-3/4")	750.3501B		770M3502S	770M3502I
16"	400 (15-3/4")	750.4001B		770M4002S	770M4002I
18"	450 (17-11/16")	750.4501B	753.4501B	770M4502S	770M4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770M5002S	770M5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770M5502S	770M5502I
24"	600 (23-5/8")		753.6001B	770M6002S	770M6002I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket

3

- Two required per drawer

EXPANDO



Part no.

EXPANDO	ZF7M70E2
Screw-on*	ZF7M7002

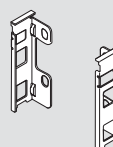
*Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

4

Set includes:

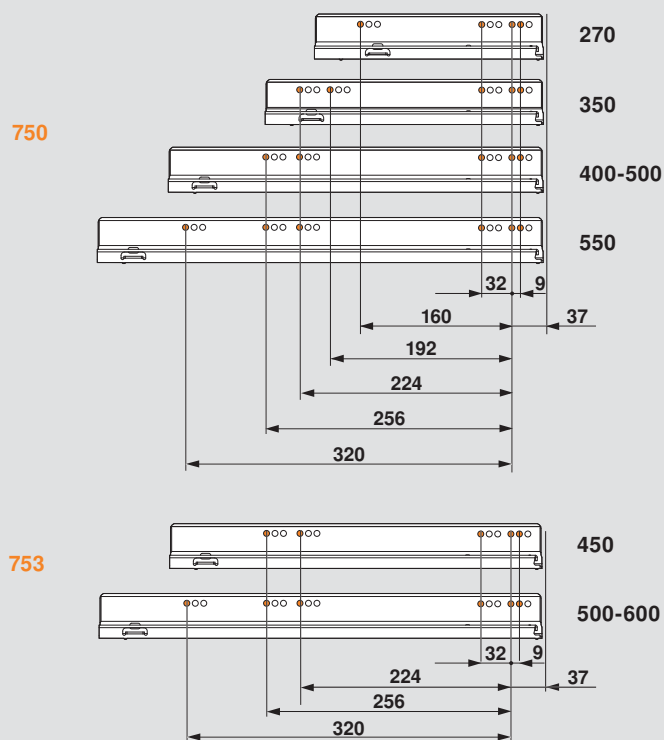
- Left and right bracket
- Orion gray



Part no.

Rear fixing bracket set	ZB7M000S
Installation screw	612TH

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

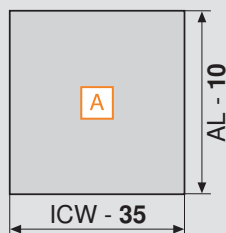
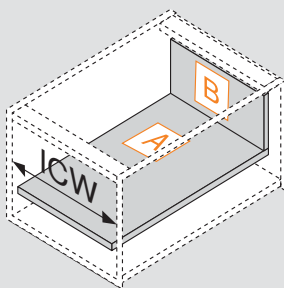
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

Height = **63** (2-1/2")

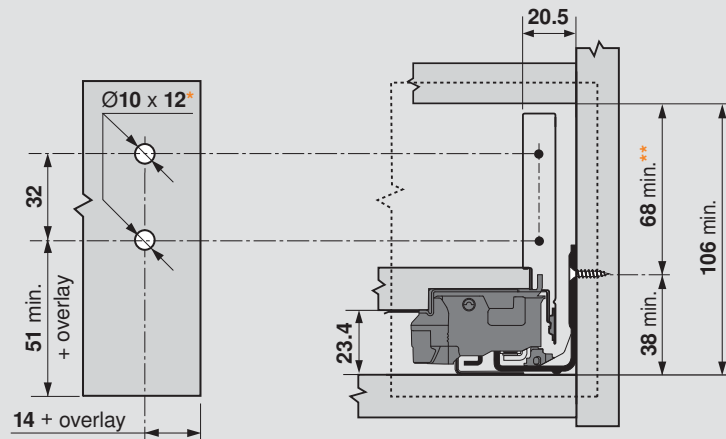


AL = Actual cabinet profile length

ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

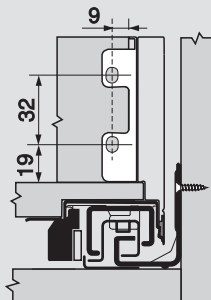
Front fixing bracket installation



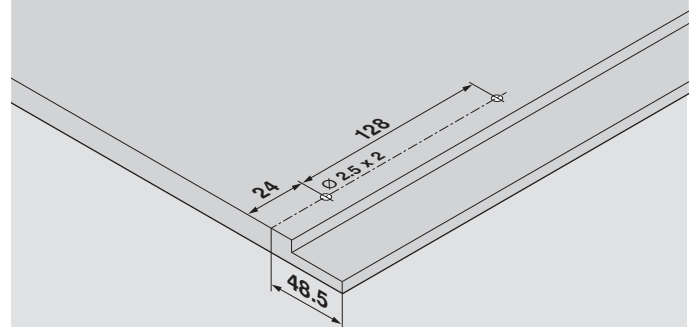
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

**Includes 2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

K height drawer

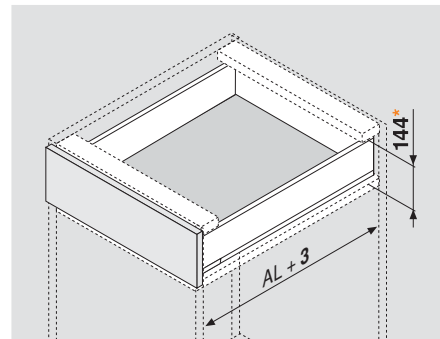
Application



Features

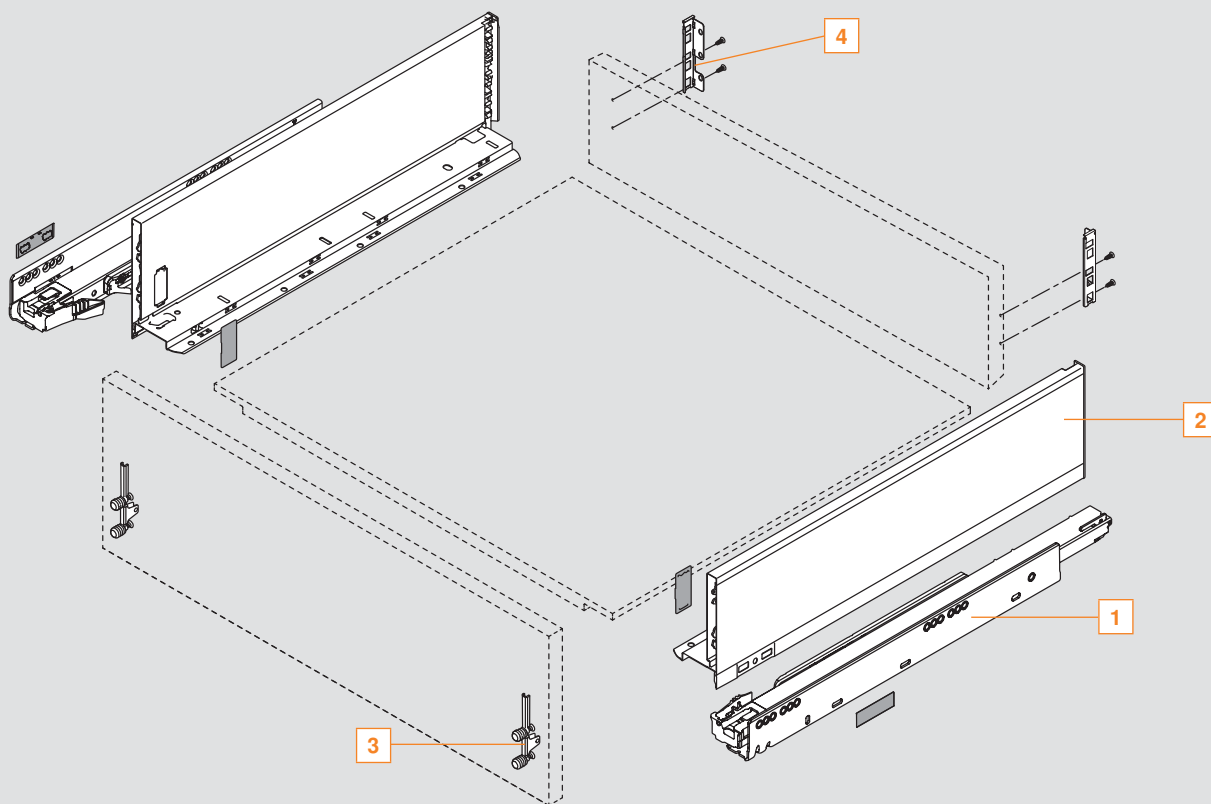
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height **128.5** (5-1/16")

Space requirements



AL = Actual cabinet profile length
 *Minimum opening height based on 3 (1/8") clearance

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

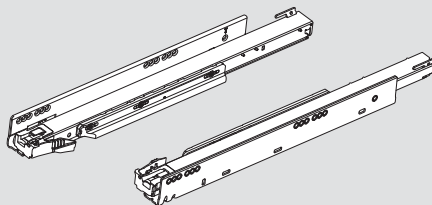


Cabinet and drawer profile sets

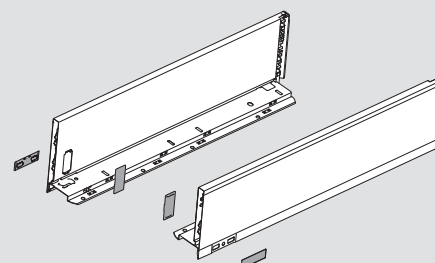
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile



Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
14"	350 (13-3/4")	750.3501B		770K3502S	770K3502I
16"	400 (15-3/4")	750.4001B		770K4002S	770K4002I
18"	450 (17-11/16")	750.4501B	753.4501B	770K4502S	770K4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770K5002S	770K5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770K5502S	770K5502I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket

3

- Two required per drawer

EXPANDO



Part no.

EXPANDO	ZF7K70E2
Screw-on*	ZF7K7002

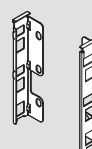
*Use of #6 x 5/8" wood screw is recommended

Rear fixing bracket set

4

Set includes:

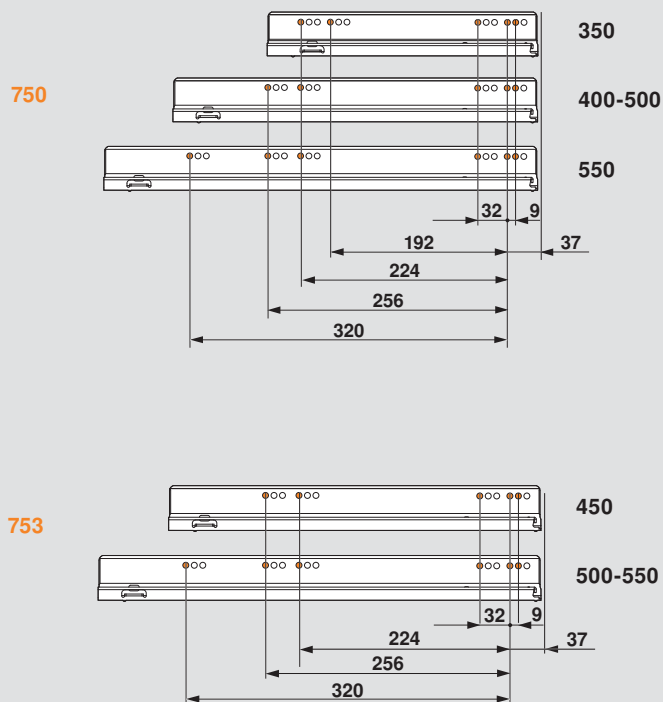
- Left and right bracket
- Orion gray



Part no.

Rear fixing bracket set	ZB7K000S
Installation screw	612TH

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

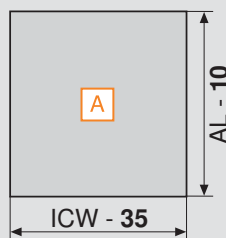
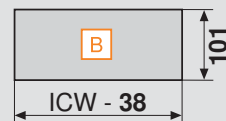
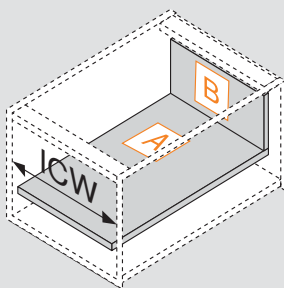
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

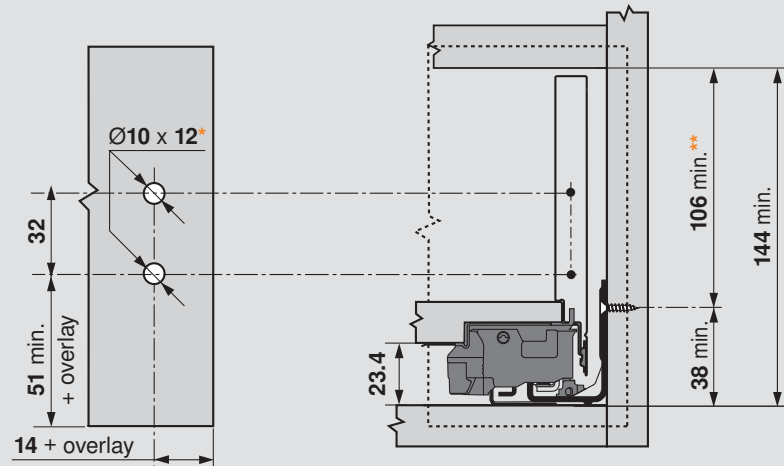
Height = **101** (4")



AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

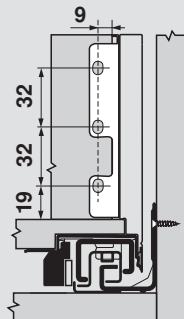
Front fixing bracket installation



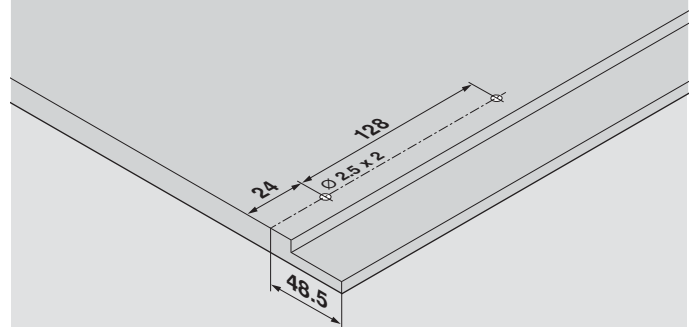
*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

**Includes 2 tilt adjustment

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

C height drawer

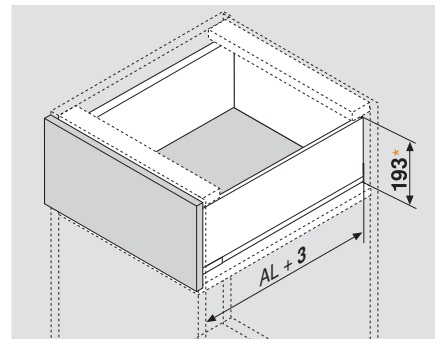
Application



Features

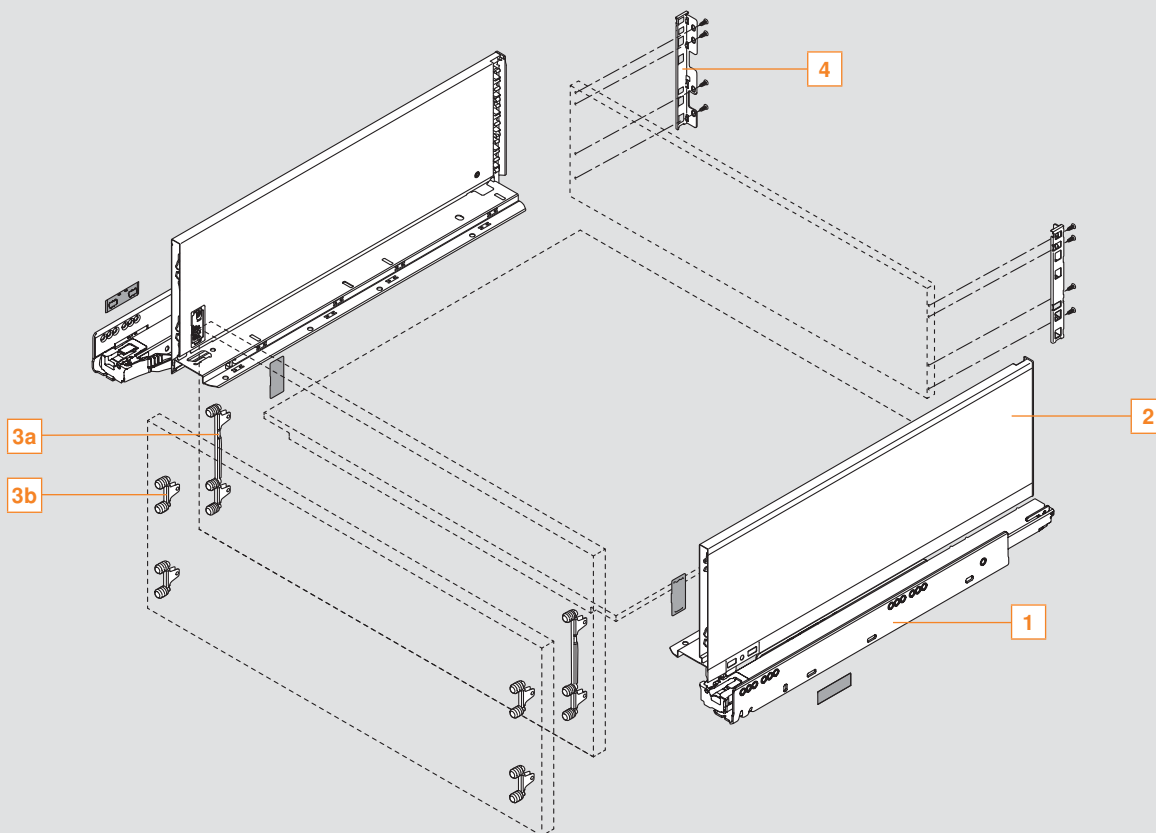
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7")

Space requirements



AL = Actual cabinet profile length
 *Minimum opening height based on 3 (1/8") clearance

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

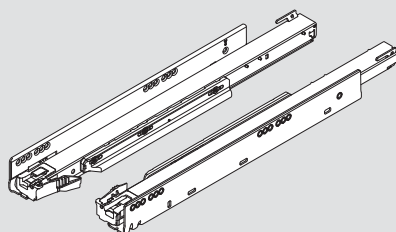


Cabinet and drawer profile sets

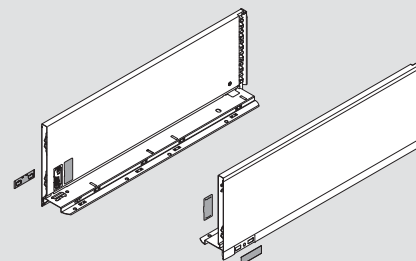
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile



Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
11"	270 (10-5/8")	750.2701B		770C2702S	770C2702I
14"	350 (13-3/4")	750.3501B		770C3502S	770C3502I
16"	400 (15-3/4")	750.4001B		770C4002S	770C4002I
18"	450 (17-11/16")	750.4501B	753.4501B	770C4502S	770C4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770C5002S	770C5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770C5502S	770C5502I
24"	600 (23-5/8")		753.6001B	770C6002S	770C6002I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket options

EXPANDO

- Two C brackets required per drawer

3a



Part no.

EXPANDO	ZF7C70E2
Screw-on*	ZF7C7002

OR

3b



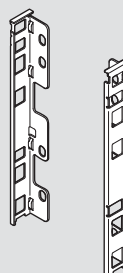
Part no.

EXPANDO	ZF7M70E2
Screw-on*	ZF7M7002

*Use of #6 x 5/8" wood screw recommended

Rear fixing bracket set

4



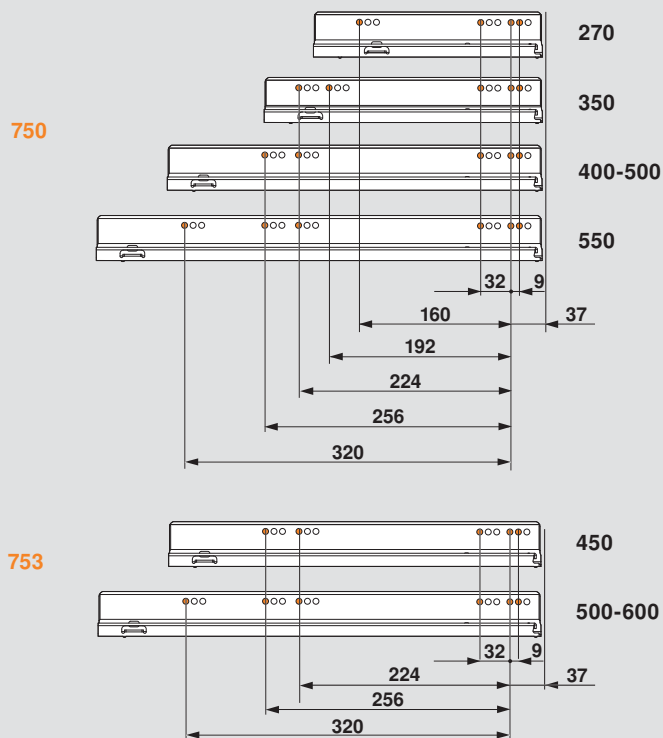
Set includes:

- Left and right bracket
- Orion gray

Part no.

Rear fixing bracket set	ZB7C000S
Installation screw	612TH

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

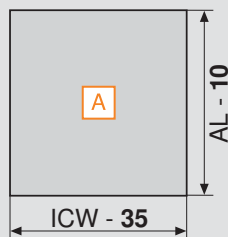
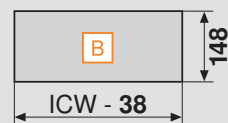
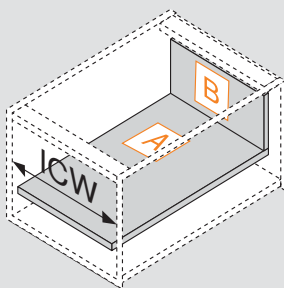
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

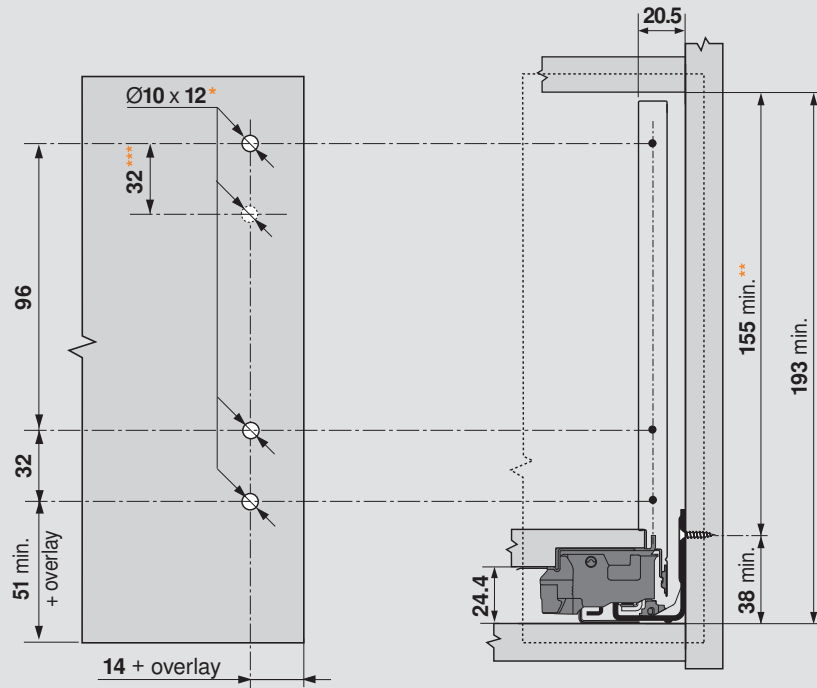
Height = **148** (5-13/16")



AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Front fixing bracket installation

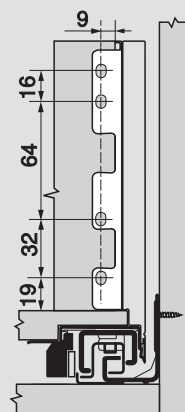


*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore $\varnothing 2 \times 2.5$

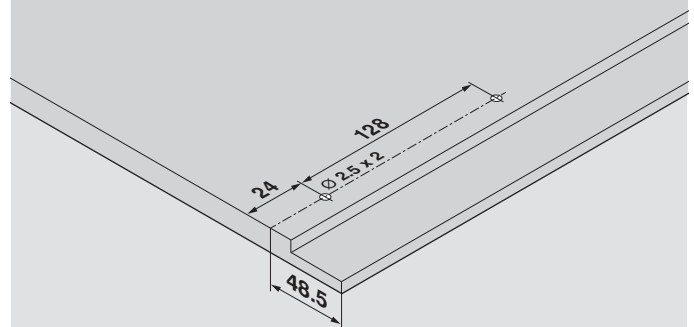
**Includes 2 tilt adjustment

***For use with two M brackets

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

F height drawer

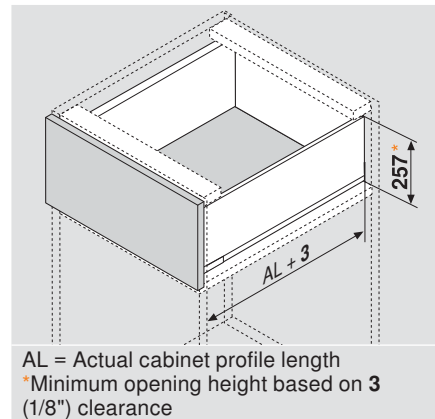
Application



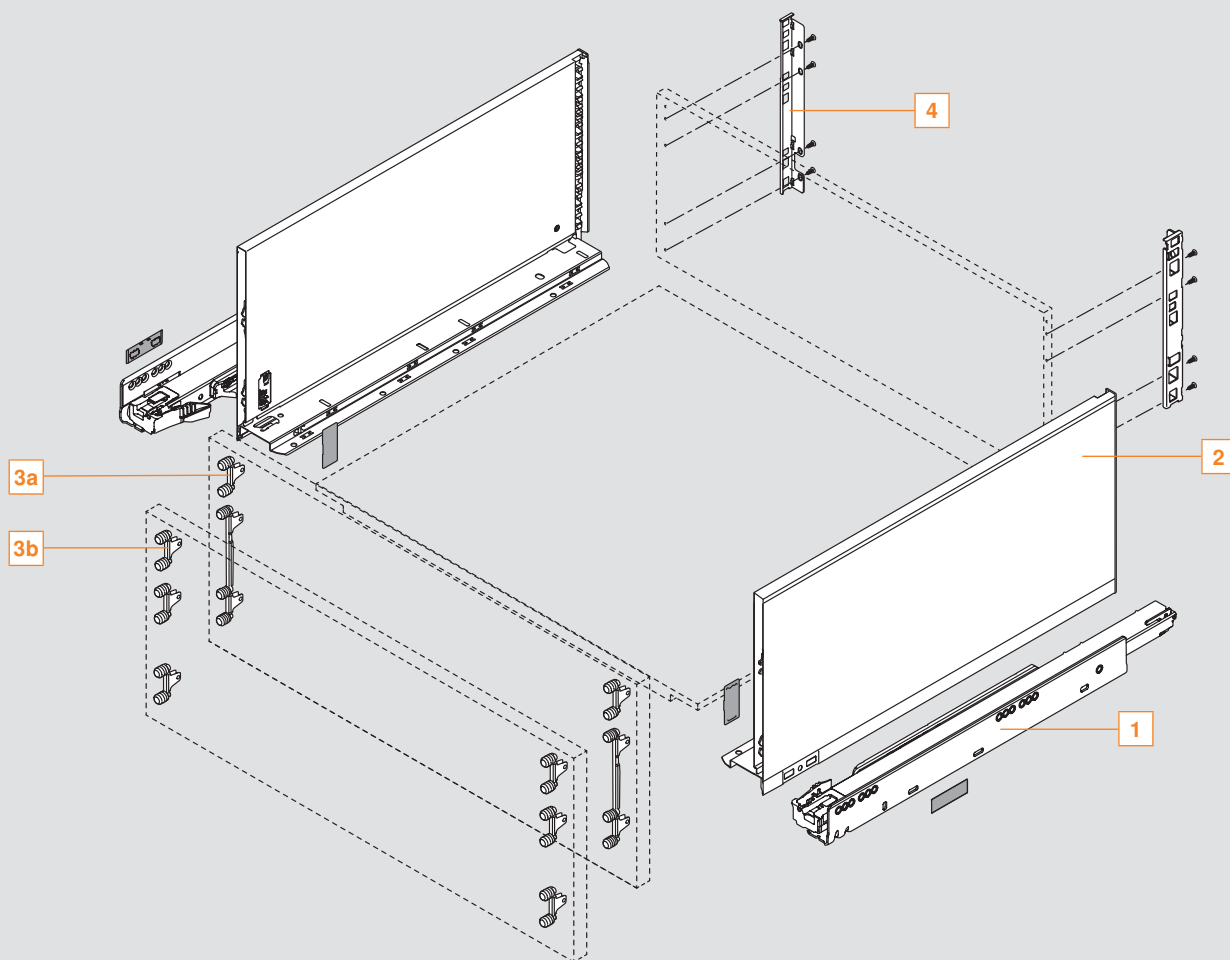
Features

- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height **241** (9-1/2")

Space requirements



Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

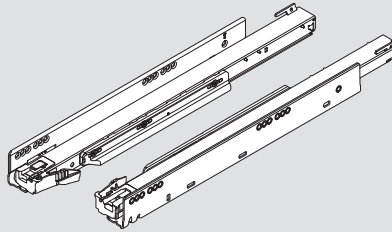


Cabinet and drawer profile sets

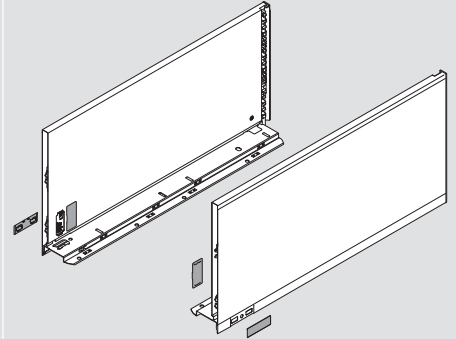
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile

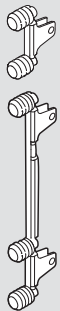


Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
18"	450 (17-11/16")	750.4501B	753.4501B	770F4502S	770F4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770F5002S	770F5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770F5502S	770F5502I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front fixing bracket options

EXPANDO

3a



- Two M brackets required per drawer
- Two C brackets required per drawer

Part no.

EXPANDO	ZF7M70E2
Screw-on*	ZF7M7002
EXPANDO	ZF7C70E2
Screw-on*	ZF7C7002

OR

3b



- Six M brackets required per drawer

Part no.

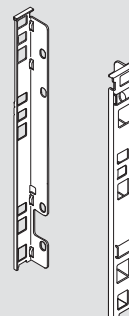
EXPANDO	ZF7M70E2
Screw-on*	ZF7M7002

*Use of #6 x 5/8" wood screw recommended

NOTE: Bracket ZFM70E2 provides lateral stability

Rear fixing bracket set

4



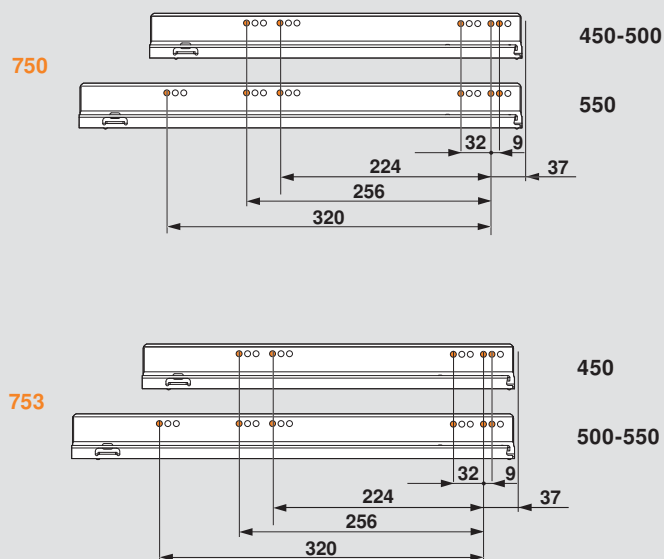
Set includes:

- Left and right bracket
- Orion gray

Part no.

Rear fixing bracket set	ZB7F000S
Installation screw	612TH

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

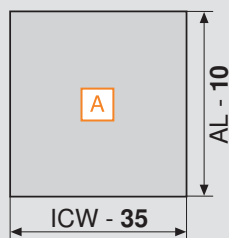
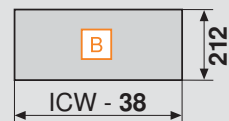
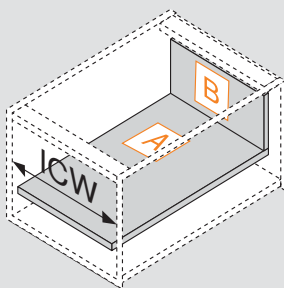
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

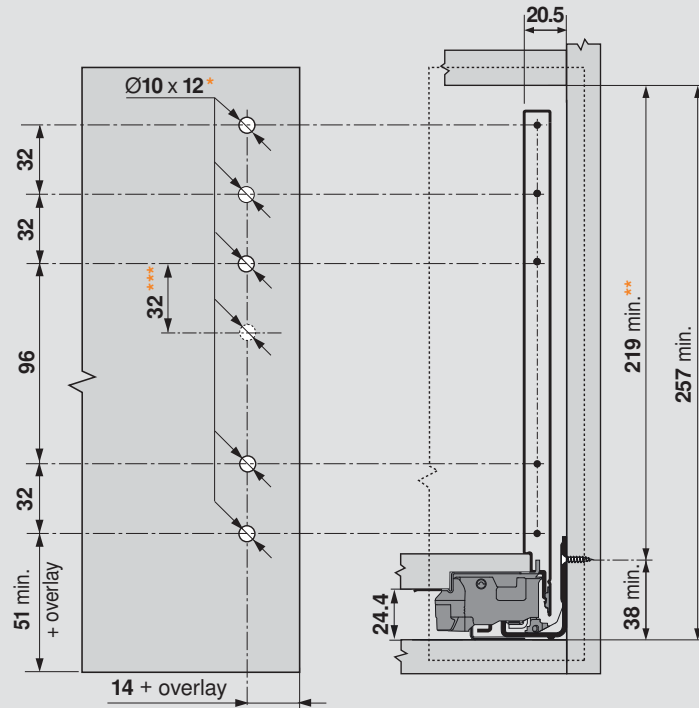
Height = **212** (8-5/16")



AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Front fixing bracket installation

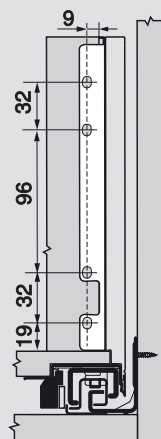


*Pre-boring dimensions for EXPANDO only, for screw-on pre-bore Ø2 x 2.5

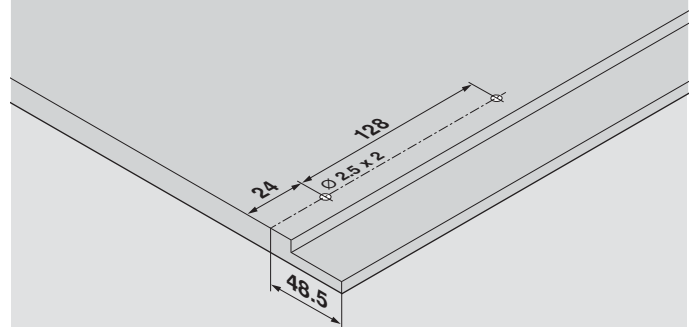
**Includes 2 tilt adjustment

***For use with three M brackets

Rear fixing bracket installation



Bottom boring distance



Pre-bore dimension Ø2.5 x 2

M height interior roll-out

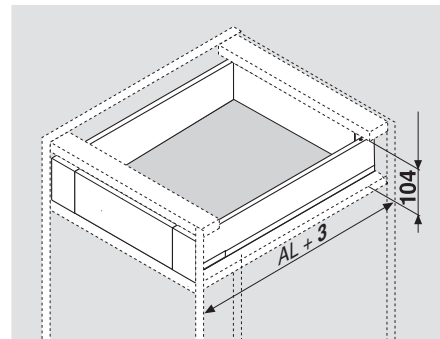
Application



Features

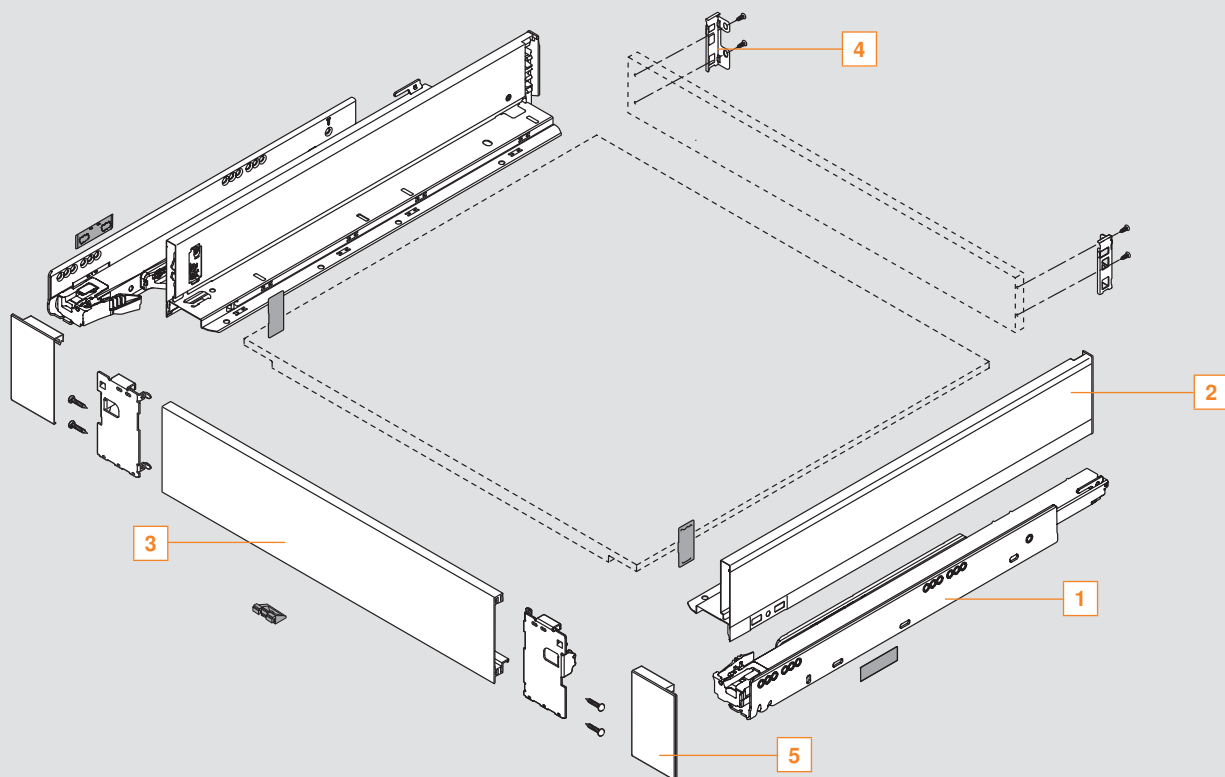
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height **90.5** (3-9/16")

Space requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

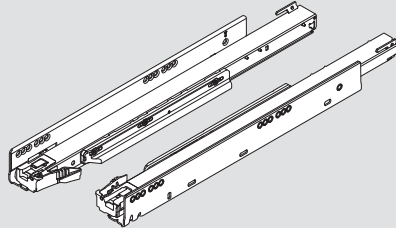


Cabinet and drawer profile sets

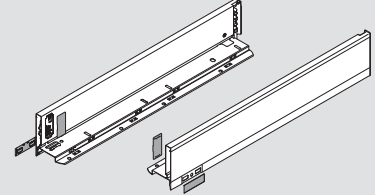
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile



Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
11"	270 (10-5/8")	750.2701B		770M2702S	770M2702I
14"	350 (13-3/4")	750.3501B		770M3502S	770M3502I
16"	400 (15-3/4")	750.4001B		770M4002S	770M4002I
18"	450 (17-11/16")	750.4501B	753.4501B	770M4502S	770M4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770M5002S	770M5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770M5502S	770M5502I
24"	600 (23-5/8")		753.6001B	770M6002S	770M6002I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front piece

<div>3</div>	<ul style="list-style-type: none"> Length 1043 (41-1/16") Cut to size Orion gray or brushed nickel 	Part no.
	Front piece	ZV7.1043C01

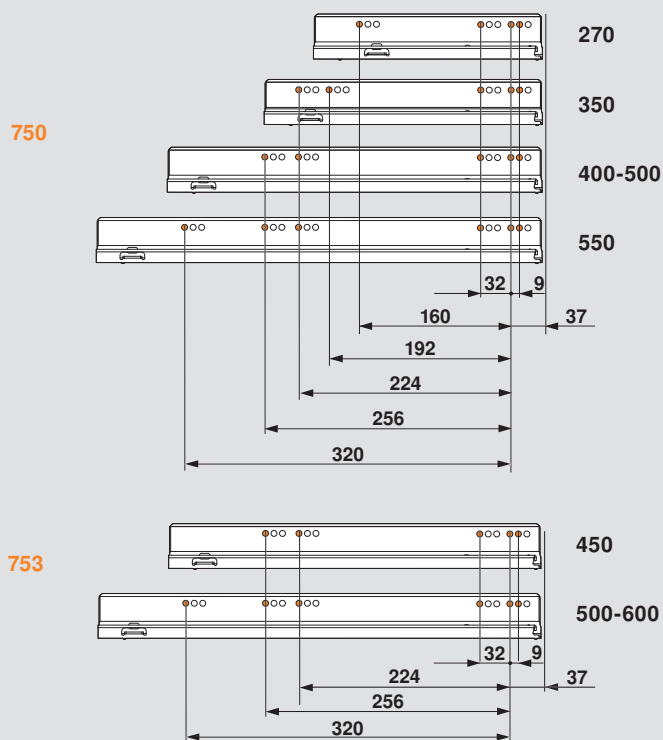
Rear fixing bracket set

<div>4</div>	Set includes: <ul style="list-style-type: none"> Left and right bracket Orion gray 	Part no.
	Rear fixing bracket set	ZB7M000S
	Installation screw	612TH

Interior front fixing bracket set

<div>5</div>	Set includes: <ul style="list-style-type: none"> Left and right front fixing bracket Left and right outer cover cap Locking piece (Z31A0008) Screws 	Part no.
	Orion gray	ZI7.0MS0
	Stainless steel	ZI7.0MI0

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

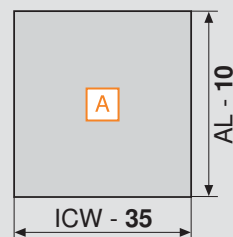
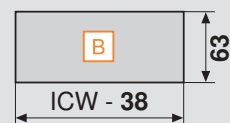
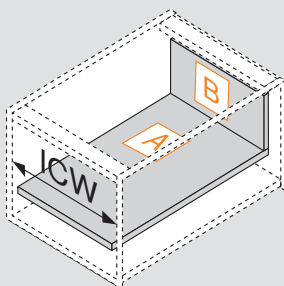
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

Height = **63** (2-1/2")

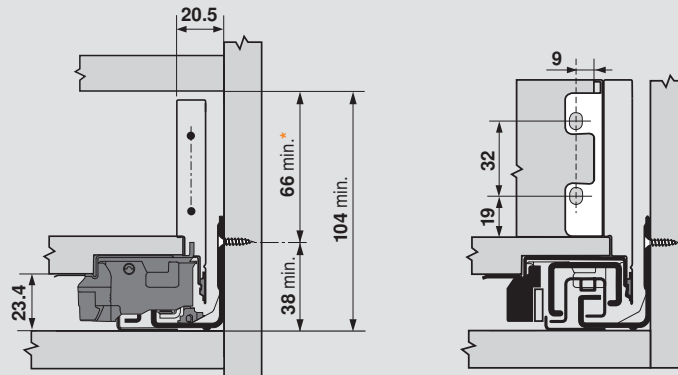


notch dimensions

AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Front fixing bracket installation

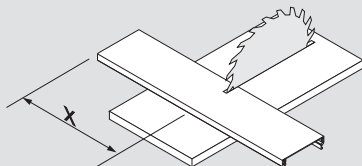


*Include 2 tilt adjustment

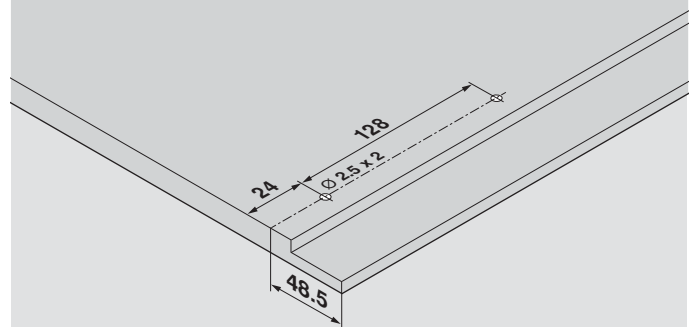
Cutting front piece

Using a metal cutting blade, cut front piece to size.

X = Inside cabinet width minus 126 (5")



Bottom boring distance



Pre-bore dimension Ø2.5 x 2

C height interior roll-out

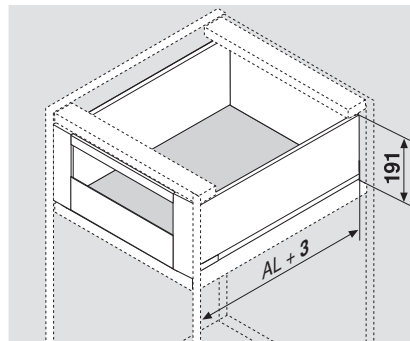
Application



Features

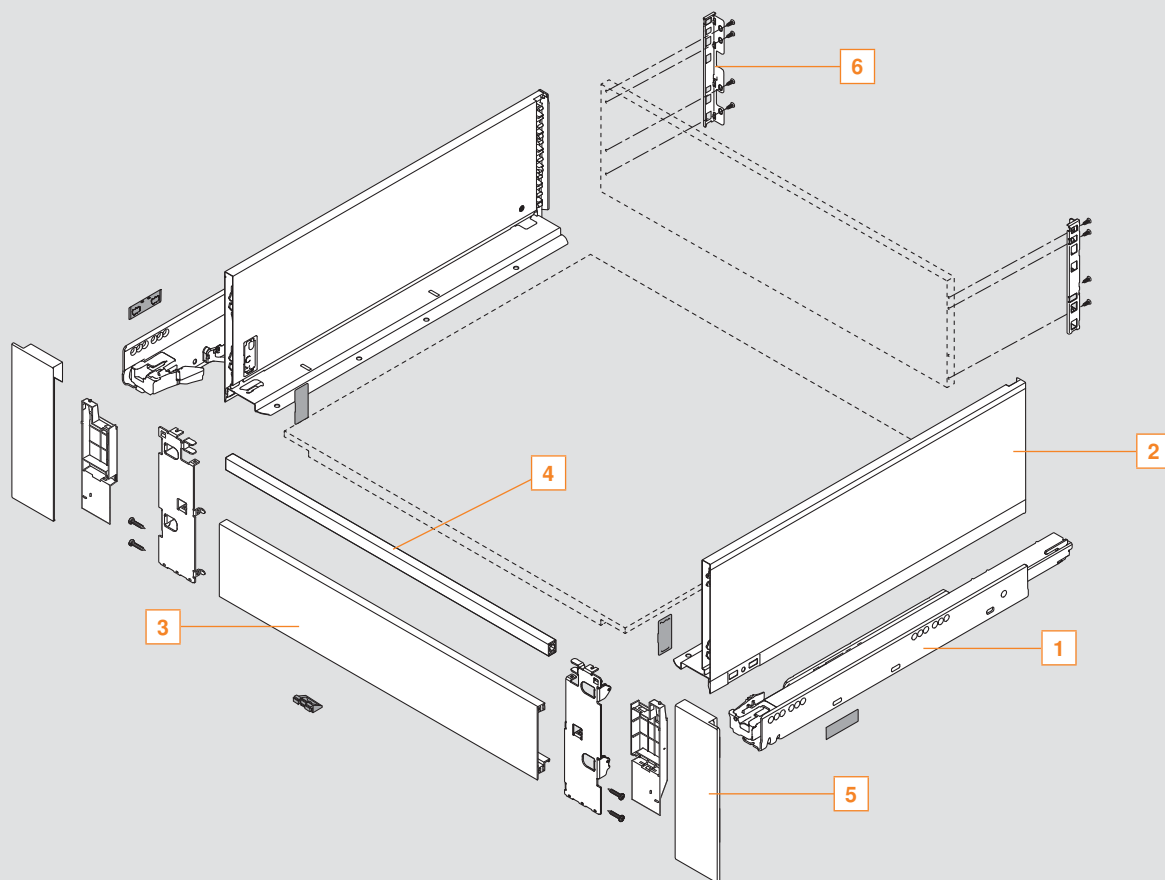
- Full extension drawer system with BLUMOTION
- Smooth running action
- Three-dimensional drawer front adjustment
- Dynamic load capacity of 88 lb and 155 lb
- Drawer profile height 177 (7")

Space requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

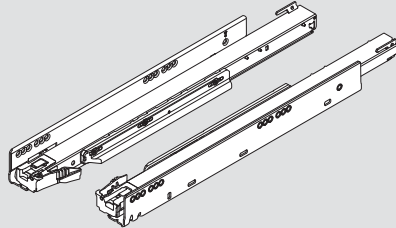


Cabinet and drawer profile sets

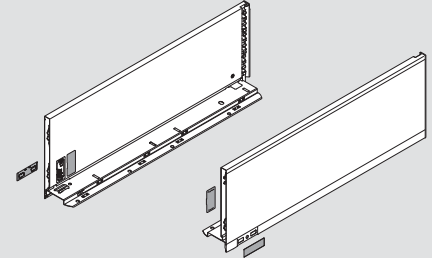
Sets include:

- Left and right profile
- Drawer profiles include color coordinated cover cap

1 Cabinet profile



2 Drawer profile



Nominal length	Actual cabinet profile length	88 lb	155 lb	Orion gray	Stainless steel
11"	270 (10-5/8")	750.2701B		770C2702S	770C2702I
14"	350 (13-3/4")	750.3501B		770C3502S	770C3502I
16"	400 (15-3/4")	750.4001B		770C4002S	770C4002I
18"	450 (17-11/16")	750.4501B	753.4501B	770C4502S	770C4502I
20"	500 (19-11/16")	750.5001B	753.5001B	770C5002S	770C5002I
22"	550 (21-5/8")	750.5501B	753.5501B	770C5502S	770C5502I
24"	600 (23-5/8")		753.6001B	770C6002S	770C6002I
Installation wood screw		707N	707N	612TH	612TH
Installation system screw		661.1300.HG	661.1300.HG		

Front piece

<div>3</div>	<ul style="list-style-type: none"> Length 1043 (41-1/16") Cut to size Orion gray or brushed nickel 	Part no.
	Front piece	ZV7.1043C01

Cross gallery rail

<div>4</div>	<ul style="list-style-type: none"> Length 1080 (42-1/2") Cut to size Orion gray or brushed nickel 	Part no.
	Cross rail	ZR7.1080U

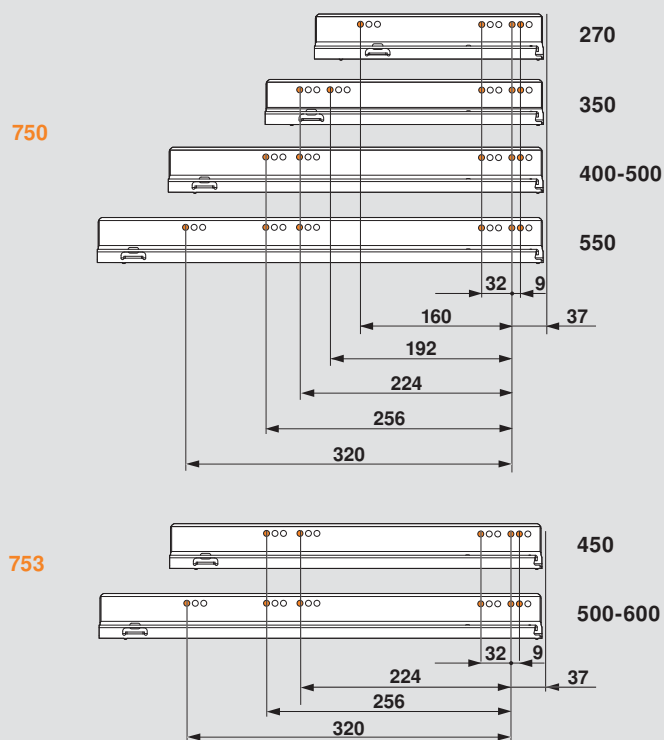
Interior front fixing bracket set

<div>5</div>	Set includes: <ul style="list-style-type: none"> Left and right front fixing bracket Left and right outer cover cap Left and right inside cover cap Locking piece (Z31A0008) Screws 	Part no.
	Orion gray	ZI7.3CS0
	Stainless steel	ZI7.3CI0

Rear fixing bracket set

<div>6</div>	Set includes: <ul style="list-style-type: none"> Left and right bracket Orion gray 	Part no.
	Rear fixing bracket set	ZB7C000S
	Installation screw	612TH

Cabinet profile installation



NOTE: Recommended screw locations in orange (system screws or #7 wood screws)

Cutting dimensions for bottom and back

Drawer bottom

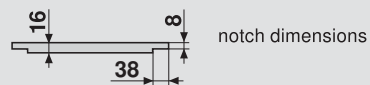
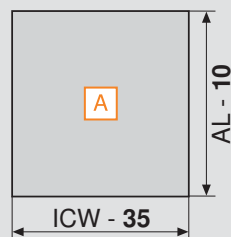
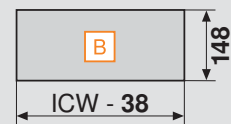
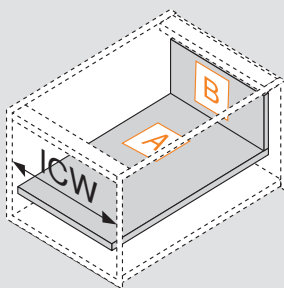
Width = Inside cabinet width minus **35** (1-3/8")

Length = Actual cabinet profile length minus **10** (3/8")

Drawer back

Width = Inside cabinet width minus **38** (1-1/2")

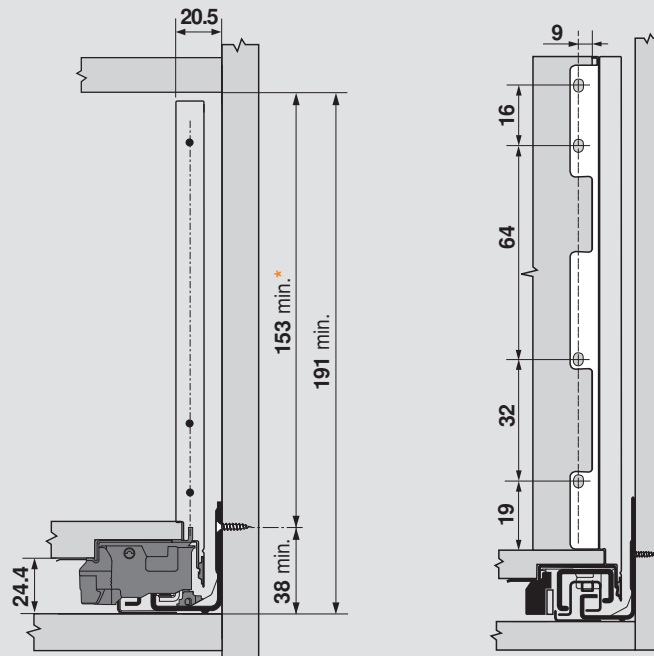
Height = **148** (5-13/16")



AL = Actual cabinet profile length
ICW = Inside cabinet width

NOTE: Use **16** (5/8") material for bottom and back

Front fixing bracket installation

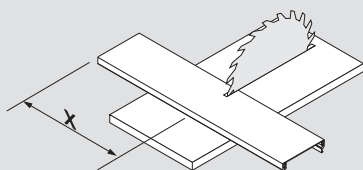


* Include 2 tilt adjustment

Cutting front piece

Using a metal cutting blade, cut front piece to size.

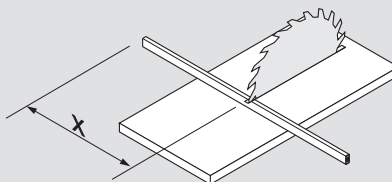
$X = \text{Inside cabinet width minus } 126 \text{ (5")}$



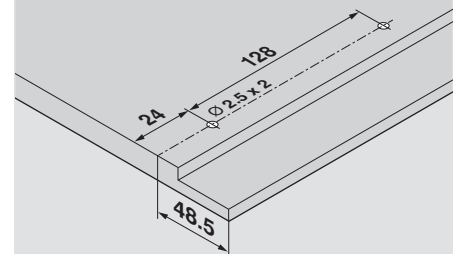
Cutting cross rail

Using a metal cutting blade, cut cross rail to size.

$X = \text{Inside cabinet width minus } 90 \text{ (3-1/2")}$



Bottom boring distance



Pre-bore dimension $\varnothing 2.5 \times 2$

TIP-ON BLUMOTION for LEGRABOX

TIP-ON BLUMOTION combines the best of both worlds – a mechanical, not electric, opening support system which lets you touch the drawer front to open the drawer – and a soft close.







Simple, tool-free assembly

The TIP-ON BLUMOTION unit can be assembled tool-free, as can all the other components.



Familiar boring positions

The usual LEGRABOX boring positions can be used for the TIP-ON BLUMOTION too.

Engineered excellence

TIP-ON BLUMOTION for LEGRABOX provides flexibility by offering the TIP-ON mechanism in three different strengths. Find your drawer runner length and select the appropriate unit and trigger. A synchronization rod is recommended for all cabinet widths greater than 350 millimeters for optimal function.



TIP-ON BLUMOTION for LEGRABOX cabinet profile



TIP-ON BLUMOTION units and triggers



S1 – Light gray (270 mm)



L3 – Dust gray (350 mm - 550 mm)



L5 – Black (450 mm - 600 mm)

Optimal opening and closing function

Can be used for nominal length in mm	Unit	part no.	< 22 lb	44 lb	66 lb	88 lb	110 lb	132 lb	155 lb
270	S1	T60L7140							
350-600	L3	T60L7540							
	L5	T60L7570							

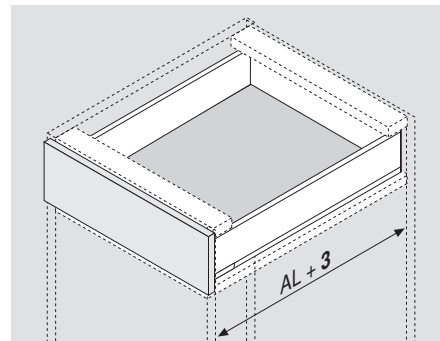
Application



Features

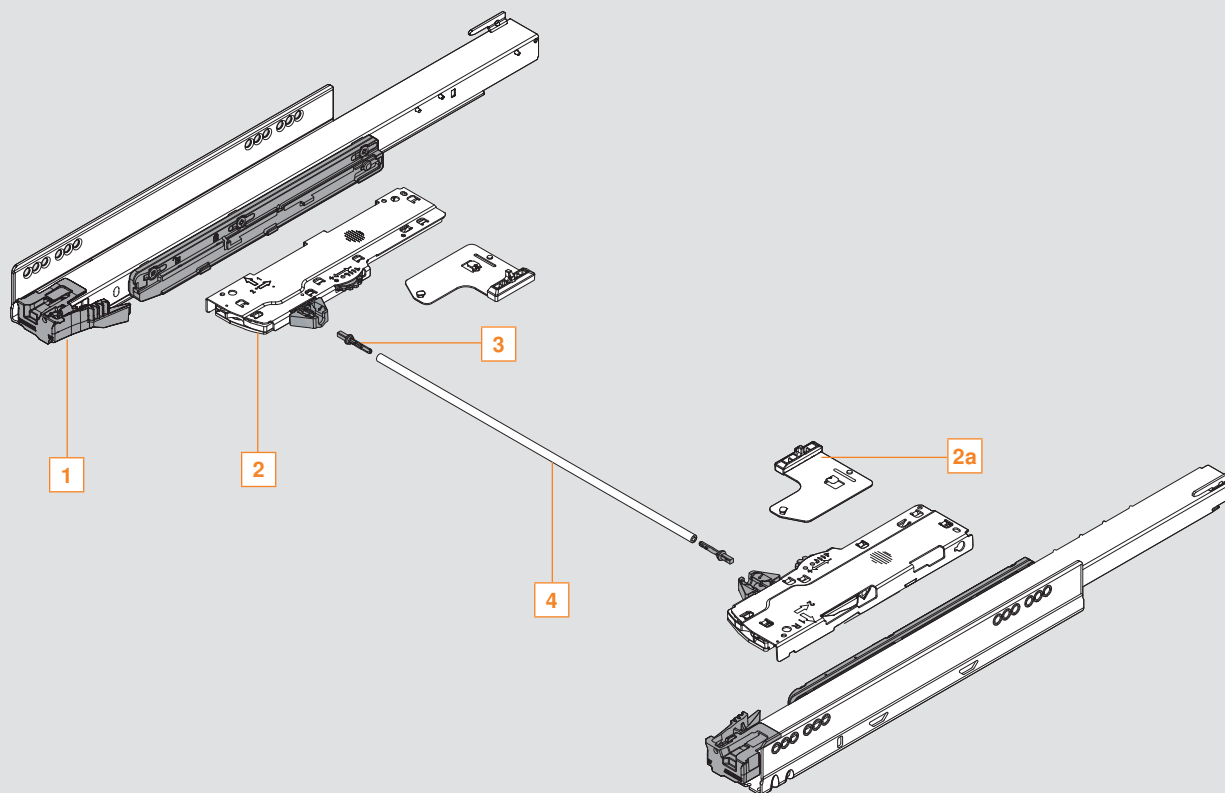
- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- TIP-ON BLUMOTION for LEGRABOX uses the same standard installation dimensions as for LEGRABOX.
- Fully mechanical motion
- Smooth running action
- Four-dimensional adjustment
- Dynamic load capacity of 88 lb and 155 lb

Space requirements



AL = Actual cabinet profile length

Components



NOTE: Parts identified on right page

Required parts

LEGRABOX

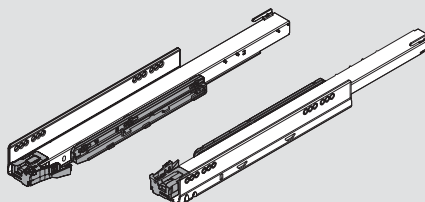


TIP-ON BLUMOTION for LEGRABOX

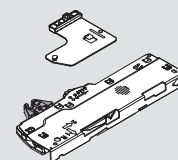
Sets include:

- Left and right profile
- Left and right TIP-ON units and triggers

1 Cabinet profile



2 TIP-ON unit and trigger



Nominal length	Actual cabinet profile length	88 lb	155 lb	S1	L3	L5
11"	270 (10-5/8")	750.2701M		T60L7140		
14"	350 (13-3/4")	750.3501M			T60L7540	
16"	400 (15-3/4")	750.4001M			T60L7540	
18"	450 (17-11/16")	750.4501M	753.4501M		T60L7540	T60L7570
20"	500 (19-11/16")	750.5001M	753.5001M		T60L7540	T60L7570
22"	550 (21-5/8")	750.5501M	753.5501M		T60L7540	T60L7570
24"	600 (23-5/8")		753.6001M			T60L7570
Installation wood screw		707N	707N			
Installation system screw		661.1300.HG	661.1300.HG			

TIP-ON BLUMOTION synchronization adapter

3



- To be used with the optional synchronization rod
- Two needed per application

Part no.

T60.000D

TIP-ON BLUMOTION synchronization rod

4



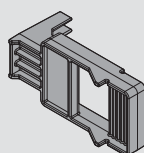
- Suitable for cabinet widths up to 1400 (55")
- Length 1118 (44-1/32") cut to size

Part no.

T60L1118W

NOTE: For optimal function, recommended for all cabinet widths greater than 350 (13-25/32")

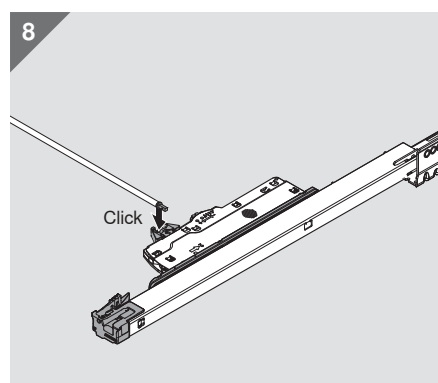
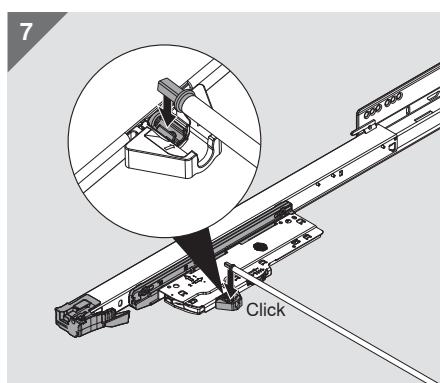
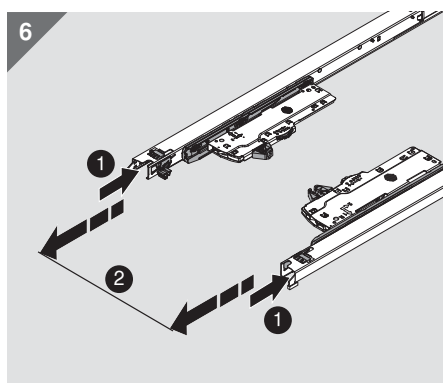
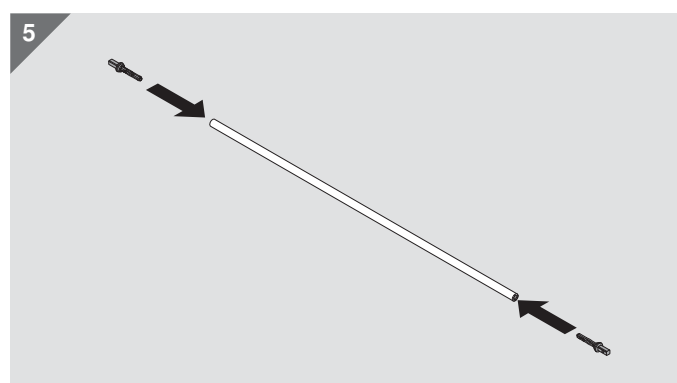
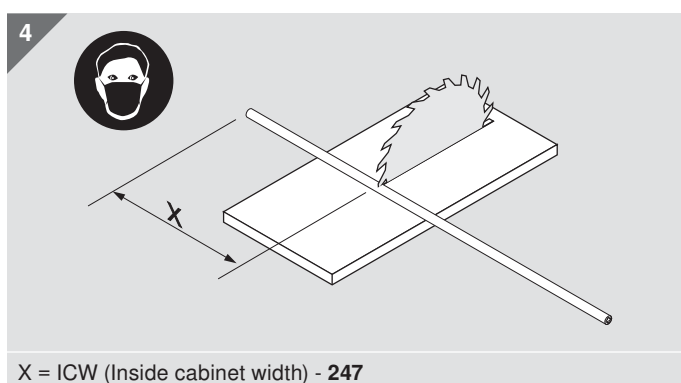
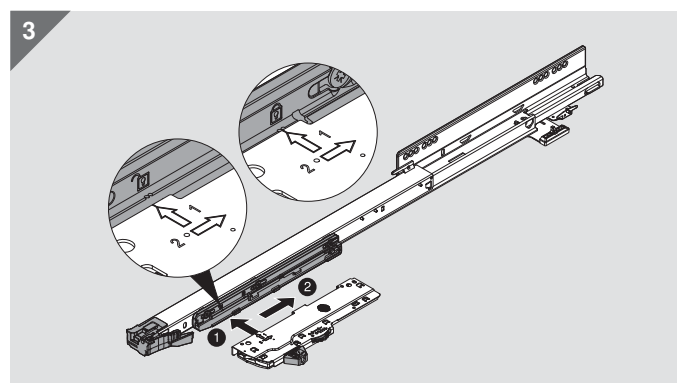
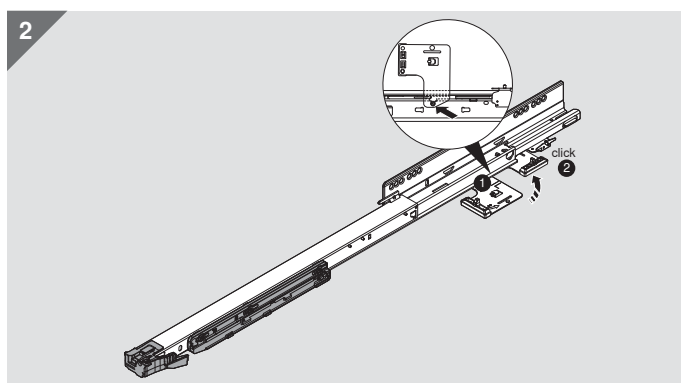
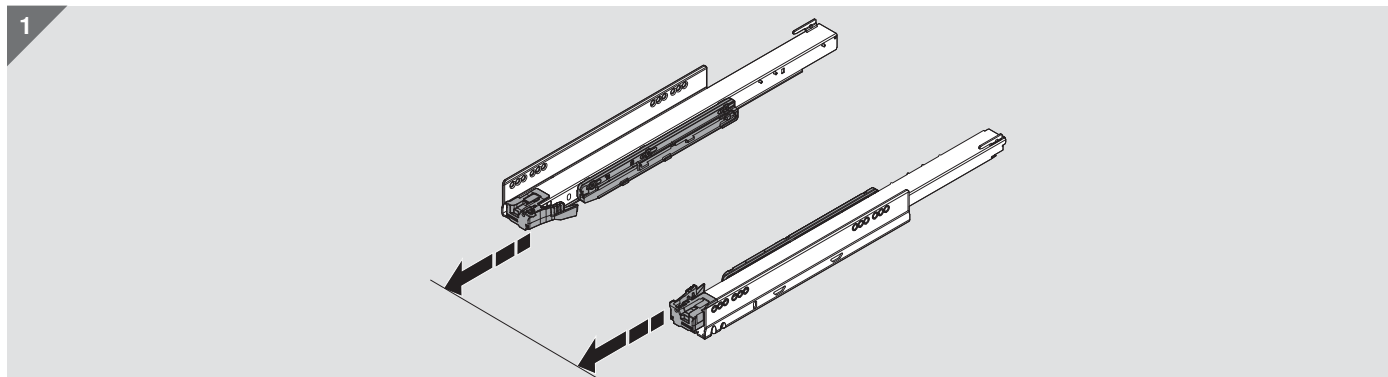
TIP-ON BLUMOTION front gap template



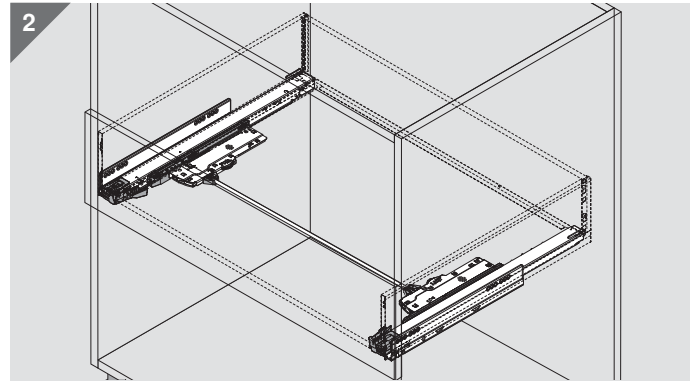
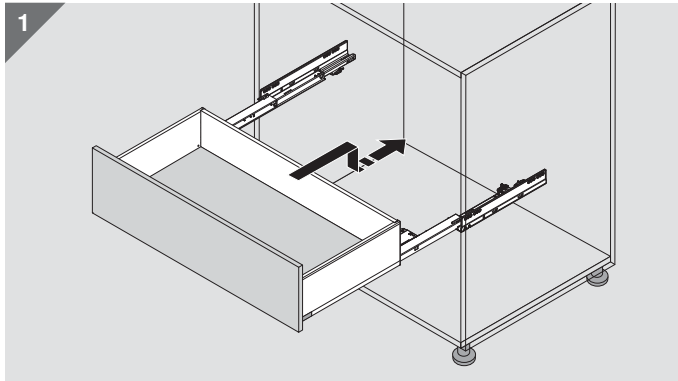
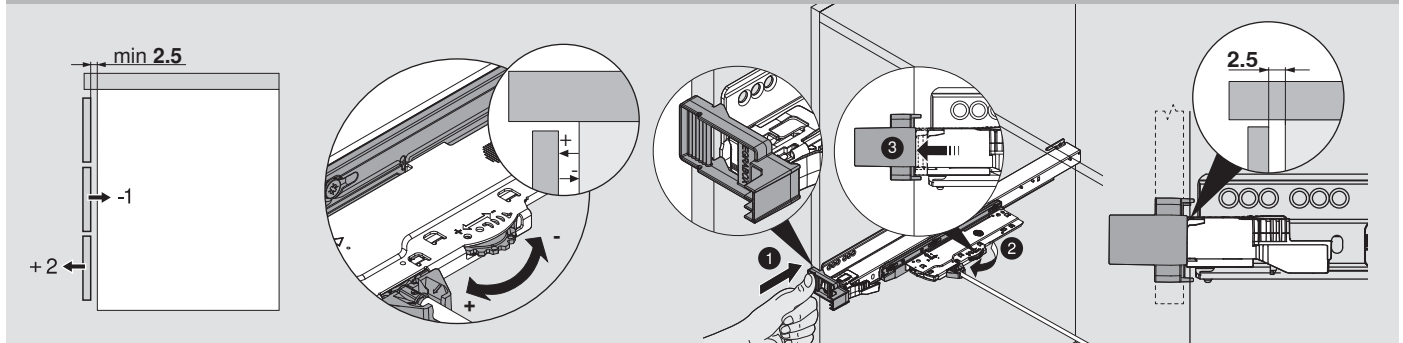
- For creating a 2.5 (3/32") front gap

Part no.

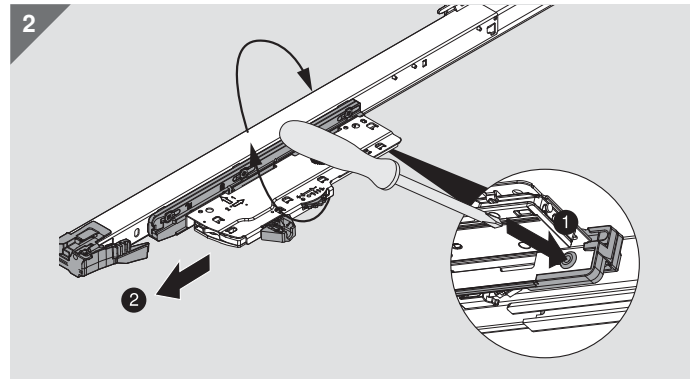
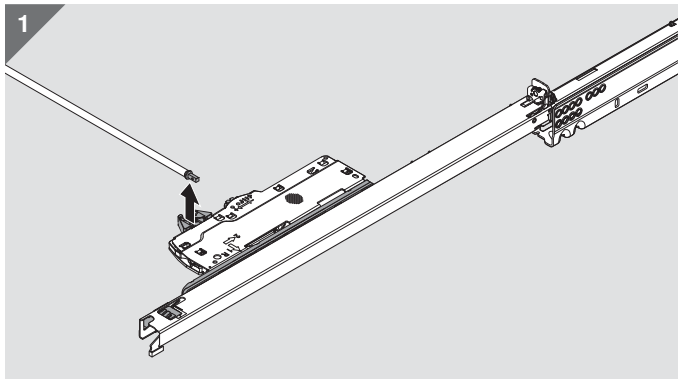
65.5631.US



Depth adjustment



Removal



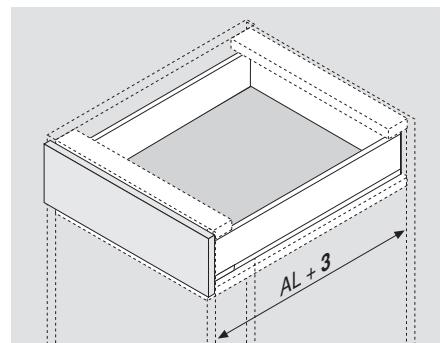
Application



Features

- Enables LEGRABOX drawers to be opened with just a light touch of the drawer front
- No additional cabinet depth required
- Simple depth adjustment
- Adjustment is possible without removing the drawer
- Synchronization sets for wide cabinets (20" to 55" wide)
- Not available with BLUMOTION
- Recommended for cabinet widths **600** (23-5/8") or greater
- Dynamic load capacity is 88 lb

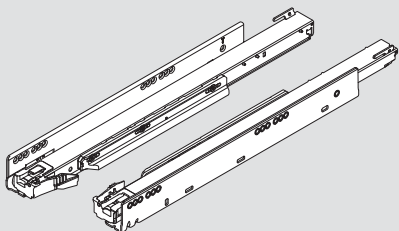
Space requirements



AL = Actual cabinet profile length

Components

TIP-ON for LEGRABOX cabinet profile sets



Set includes:

Left and right cabinet profile

Nominal length	Actual length	88lb
16"	400 (15-3/4")	750.4001T
18"	450 (17-11/16")	750.4501T
20"	500 (19-11/16")	750.5001T
22"	550 (21-5/8")	750.5501T
Cabinet profile installation screw		707N or 661.1300.HG

TIP-ON for LEGRABOX synchronization set

Set includes:

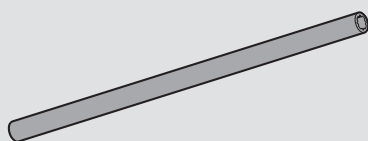


Part no.

T57.7400.01

Rod

- Suitable up to **1400** (55-1/8") cabinet width
- Rod cutting ICW - **209** (8-1/4")



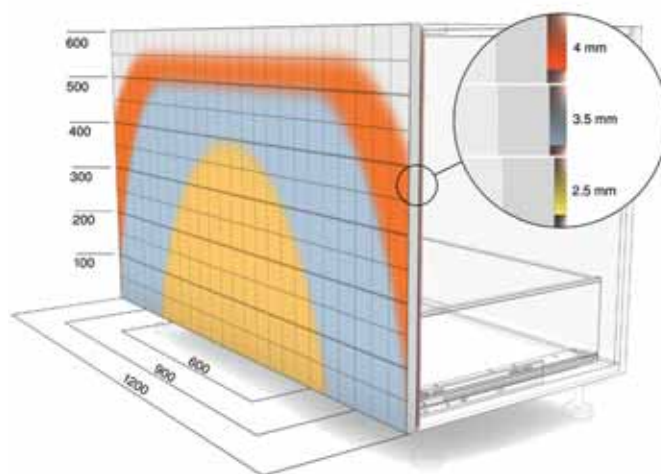
Part no.

NOTE: ICW = Inside cabinet width

ZST.1160W

Synchronization

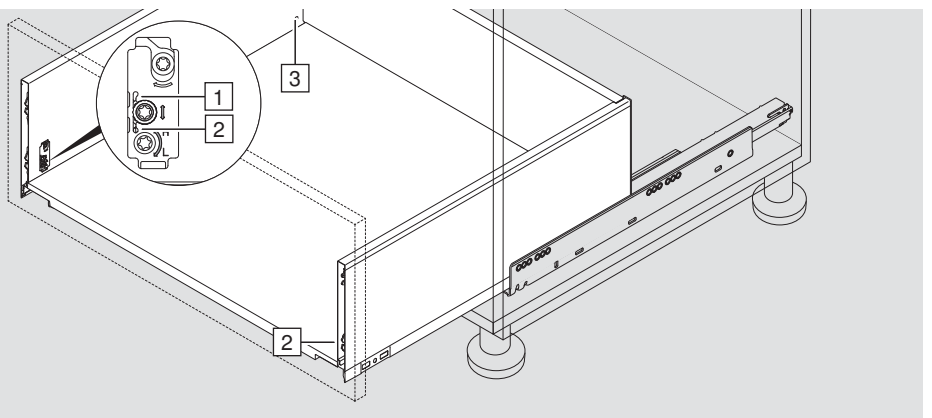
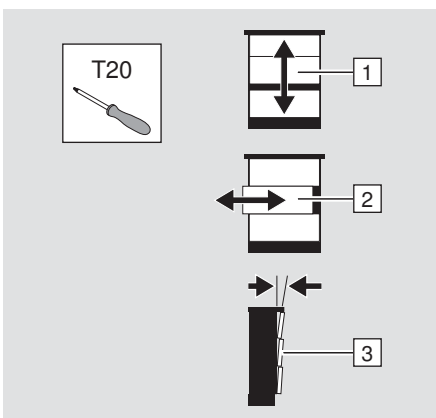
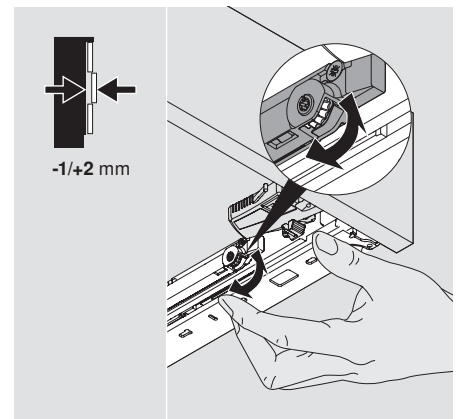
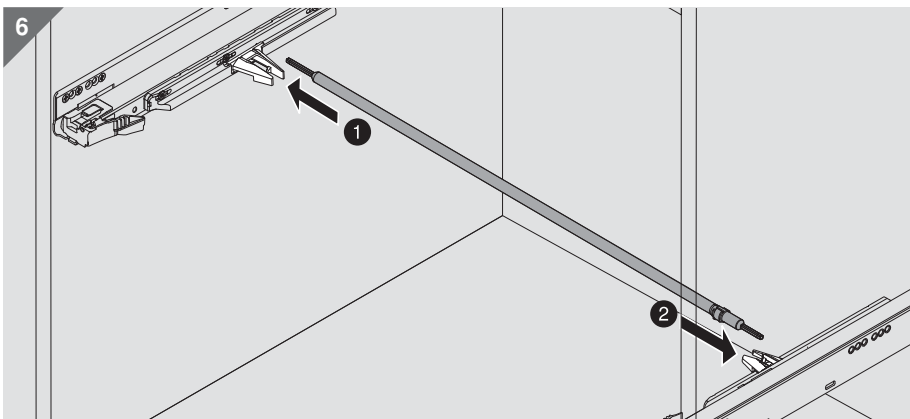
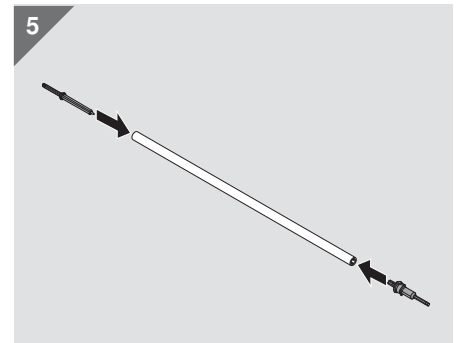
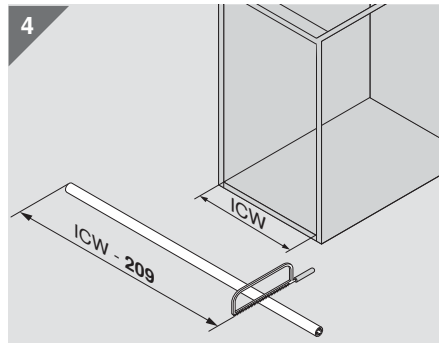
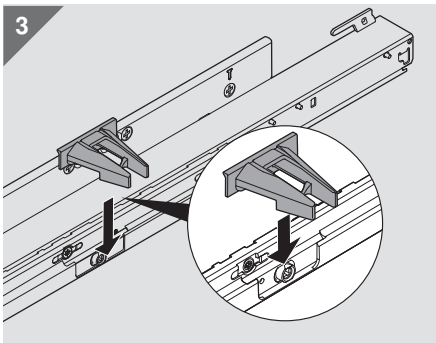
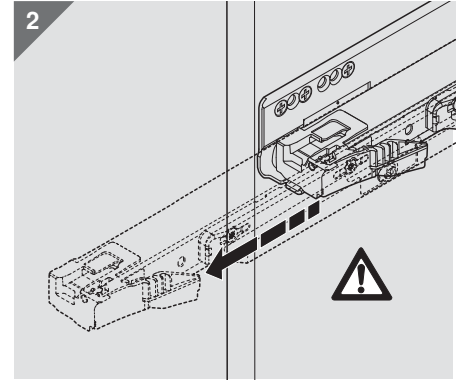
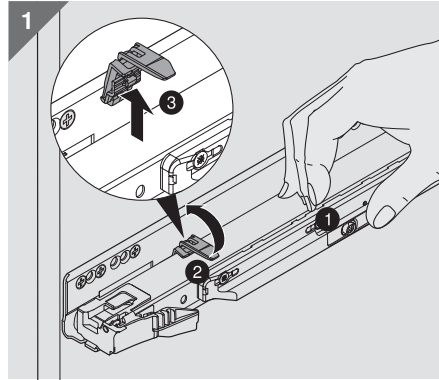
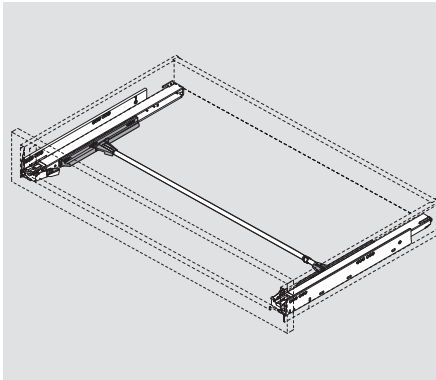
TIP-ON activation zone with synchronization



TIP-ON synchronization

LEGRABOX

blum



Cabinet profile template

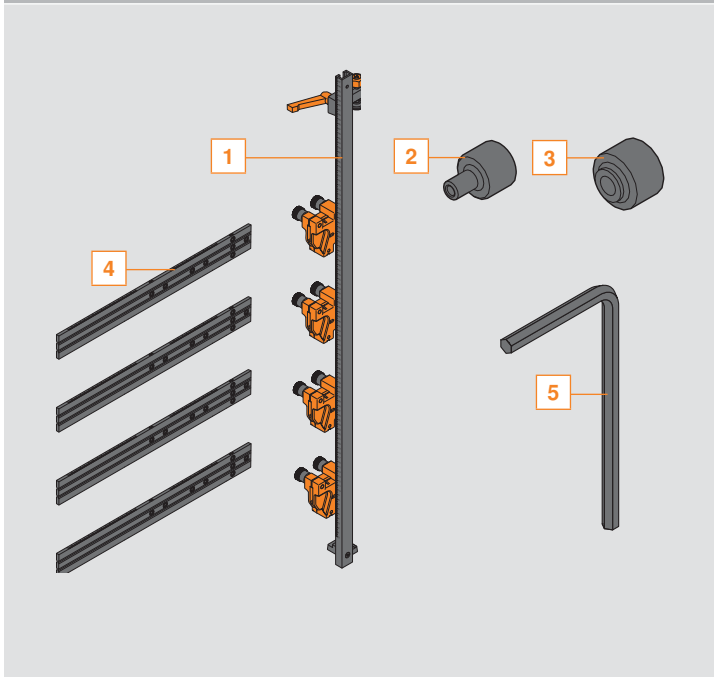


- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore AVENTOS locating pins and pre-boring for hinge mounting plates

Part no.

Cabinet profile template	65.1000.01
Replacement template	65.1001.01
Ø2.5 drill bit	DB-2.5mm

Components



Cabinet profile template includes:

- 1 Rail, 1 meter long (qty 1)
- 2 Ø2.5 stop collar (qty 1)
- 3 Ø5 stop collar (qty 1)
- 4 Replacement template (qty 4)
- 5 Allen wrench (qty 1)

Universal individual template



- Used for pre-boring holes for LEGRABOX, TANDEMBOX, and TANDEM drawer runners
- Can also be used to pre-bore for AVENTOS locating pins and pre-boring for hinge mounting plates
- Calibrated scale for accurate setting

Set includes:

- Universal individual template
- Ø2.5 and Ø5 stop collars

Part no.

Universal individual template

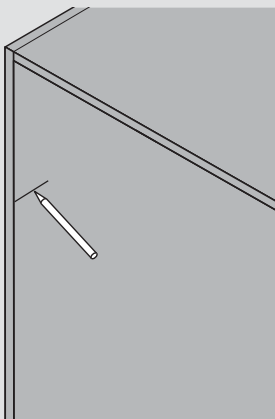
65.1051.02

Ø2.5 drill bit

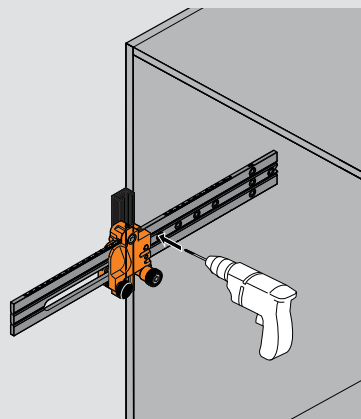
DB-2.5mm

Pre-boring for cabinet profile mounting holes

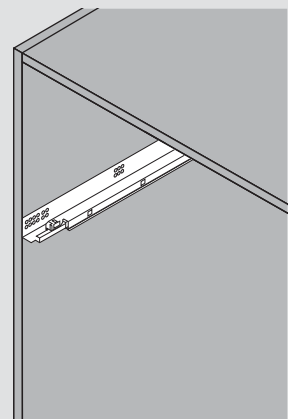
1 Mark position



2 Line up template with mark and pre-bore required holes



3 Attach runner



Front marking template



- For precise marking of the front fixing bracket locations
- Accommodates the M, K, C, and F height

Part no.

ZML.3710

LEGRABOX starter kit



Set includes:

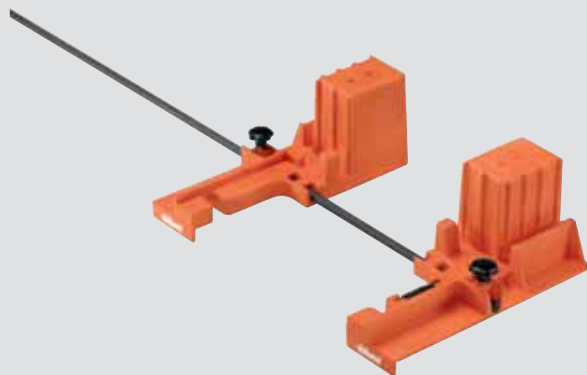
- BOXFIX E-L
- LEGRABOX boring template
- TORX 20 screw driver
- VPB-5 VIX bit

Part no.

LEGRABOX starter kit

ZMM.0700.20

BOXFIX E-L



Using BOXFIX E-L you can manually assemble LEGRABOX easier than ever. Its easy setup and comfortable work height all contribute to a more efficient assembly of LEGRABOX drawers.

- For all LEGRABOX heights and lengths
- For cabinet widths **250 to 1200** (9-13/16" to 47-1/4")
- For cabinet back heights up to **250** (9-13/16")

Part no.

BOXFIX E-L

ZMM.0700

BOXFIX P



Using the new BOXFIX P you can assemble LEGRABOX and TANDEMBOX faster than ever. Its easy setup, pneumatic clamps, and comfortable work height all contribute to faster, more efficient assembly of LEGRABOX and TANDEMBOX drawers.

- For all LEGRABOX and TANDEMBOX heights and lengths
- One adjustable stop for drawer width included (additional stops available)
- For cabinet widths **275 to 1200** (10-13" to 47-1/4")
- For back heights up to **350** (13-3/4")

Part no.

BOXFIX P

ZMM.2750.01

LEGRABOX boring template



- For exact pre-boring of drawer bottom and back
- Pre-bore dimension $\varnothing 2.5 \times 2$
- $\varnothing 2.5$ stop collar
- 2.5 allen wrench

Part no.

LEGRABOX boring template

ZML.7000

Universal boring template



- Used for boring drawer fronts, locates all fixing positions
- $\varnothing 5$ and $\varnothing 10$ stop collars included
- $\varnothing 10$ marking pin included

Part no.

Universal boring template

ZML.0040.01

$\varnothing 5$ drill bit

DB-5mm

$\varnothing 10$ drill bit

DB-10mm

LEGRABOX bottom router



- For easy and precise notching of the drawer bottom
- Single phase - 220V power
- Dust collection required

Part no.

LEGRABOX bottom router

M35.7200.NA

MINIPRESS P – Deluxe boring and insertion machine



- Front adjustable boring distance with digital counter
- Pneumatic hold-down clamps
- Boring depth adjustment
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line set
- Accepts new 8 or 9 spindle heads

Part no.

Single phase – 220V power

M53.1053*US

Three-phase – 220V power

M53.1004*US

MINIPRESS M – 110V manual boring and insertion machine



- 110V power with molding plug (portable)
- Does not require pressurized air
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Accepts new 8 or 9 spindle heads

Part no.

Single phase – 110V power

M52.1056*US

MINIDRILL P – Standard boring machine



- Front adjustable boring distance
- Ruler stops (qty 4)
- Tool kit included
- Dust collection attachment
- Optional laser center line, digital counter and hold down clamps sets
- Accepts new 8 or 9 spindle heads

Part no.

Single phase – 220V power

M53.1053*50

8 spindle head



- 8 spindle head for use with MINIPRESS/MINIDRILL
- Bores eight holes spaced **32** apart, perpendicular to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores all METABOX/TANDEMBOX front fixing brackets & galleries
- Bores cabinet side panels for all Blum runner systems
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:

- Ø3 allen wrench
- Distance spacer
- Drive pin
- Air hose

Part no.

8 spindle head	MZK.880S
Chuck cover cap	M30.1329

9 spindle head



- 9 spindle head for use with MINIPRESS/MINIDRILL
- Bores nine holes spaced **32** apart, parallel to the fence
- New feature – quick-disconnect chucks
- Once aligned, does not require additional adjustment
- Bores cabinet side panel for 32 millimeter system boring for Blum mounting plates and runners
- Requires retrofit set for use with machines produced in 2009 or prior

Includes:

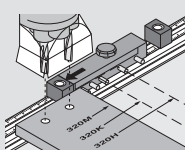
- Ø3 allen wrench
- Distance spacer
- Drive pin
- Air hose

Part no.

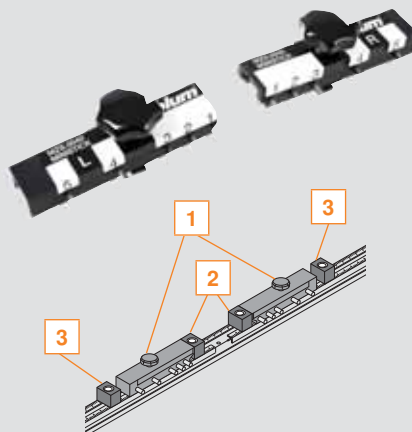
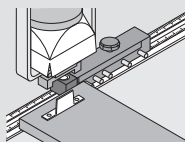
9 spindle head	MZK.190S
Chuck cover cap	M30.1329

MINISTICK

Boring drawer fronts



Inserting front fixing brackets



Enables fast setup for drawer front boring and front fixing bracket insertion with the MINIPRESS.

Eliminates the need for multiple fence stops.

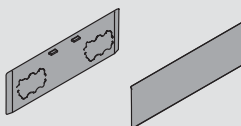
Includes:

- LH & RH adjustment stick mechanism
- Upper drawer stops (qty 2)
- Bottom drawer stops (qty 2)

Part no.

MINISTICK	MZS.0040
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LEGRABOX outside cover caps

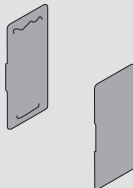


- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray and nickel
- Custom logo printing available

Part no.

Orion gray outside cover cap **ZA7.0700**Nickel outside cover cap **ZA7.0709**

LEGRABOX inside cover caps



- For use with LEGRABOX drawers
- Non-handed, symmetrical design
- Colors: Orion gray and nickel
- Covers adjustment area on the inside of the drawer profile

Part no.

Orion gray inside cover cap **ZA7.5700**Nickel inside cover cap **ZA7.5709**

Side spacer

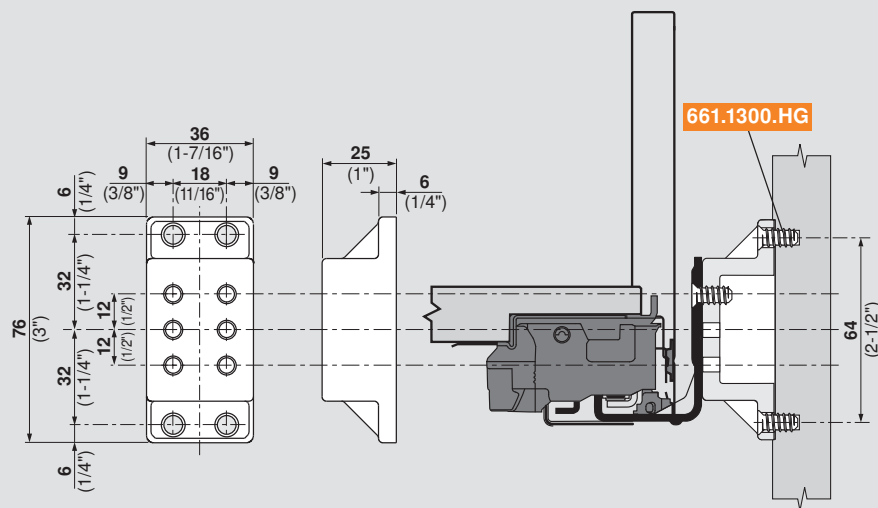
For spacing out cabinet profiles for clearance on interior roll-out trays.



Part no.

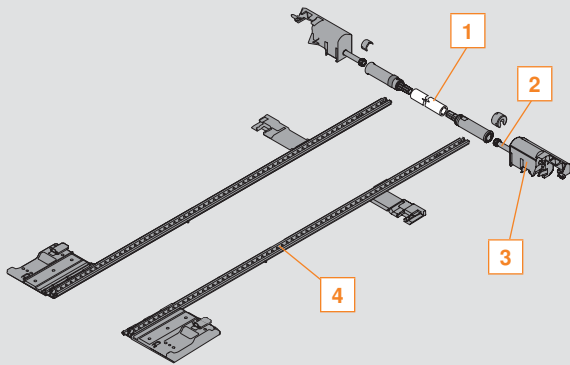
Spacer **T59.3570**POZI installation screw **661.1300.HG**

Side spacer application



NOTE: Use two on 558 series and three on 556 series

Lateral stabilizer set



Set includes:

- 1** Linkage rod, **1400** (55-1/8") cut to size
- 2** Pinion gears (qty 2)
- 3** Rear brackets, left and right
- 4** Gear racks, left and right

- Recommended for cabinet widths from **900 - 1400** (35-7/16" - 55-1/8")
- Minimum space requirement (depth) **AL + 15** (AL = Actual cabinet profile length)

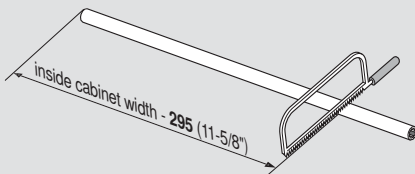
Runner length

Part no.

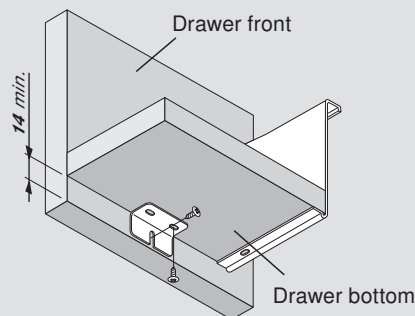
270 - 400 (11" - 16")**ZS7M400LU****450 - 600** (18" - 24")**ZS7M650LU****NOTE:** Parts identified to the right of the image

Linkage rod specifications

- Length = Inside cabinet width minus **295** (11-5/8")
- Maximum inside cabinet width **1400** (55-1/8")



Drawer front support bracket



Add-on bracket for wide drawers to keep the front tight to the drawer bottom

- Stainless steel
- Attach with 612TH screws #6 x 1/2" trusshead

Part no.

Support bracket

ZSB.0090.01

Installation screw

ZSB.0045.01

Front stabilization bracket

- Used for stabilizing wide drawers and/or tall drawer fronts
- Reinforces the connection between the drawer bottom and the front
- One required per drawer, center on drawer bottom



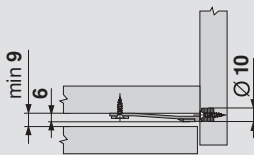
Part no.

Front stabilization bracket

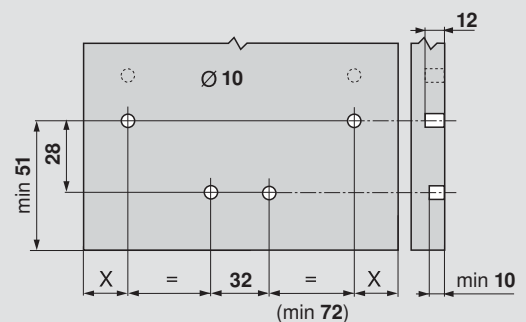
Z96.10E1

Front stabilization bracket application

Space requirements



Front boring dimensions

**NOTE:** X = 14 + overlay

TORX DRIVER



- For LEGRABOX adjustments
- TORX size 20 (T20)
- Blade length 100
- Total length 210



Part no.

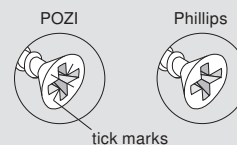
T20 TORX DRIVER

TORX DRIVER

POZI DRIVER and bits



A POZI screwdriver (different from Phillips) is the most crucial tool you can use to assure that full torque is applied to all Blum mounting screws. POZI screws can be identified by the distinctive "tick" marks located in the center of the screw head recess.



Part no.

#2 POZI DRIVER	POZI DRIVER
1/4" Magnetic bit holder	BIT HOLDER
#2 x 1" POZI bit insert	POZI BIT #2X1
#2 x 2" POZI bit insert	POZI BIT #2X2

Deep thread system screw



Pilot bore Ø5 (3/16") hole

Part no.

#7 x 13, #2 POZI	661.1300.HG
#7 x 14.5, #2 POZI	661.1450.HG

Ø10 Drill bit



- 10 drill bit for the MINIPRESS/ MINIDRILL and boring heads

Part no.

Drill bit (right hand)	M01.ZB10.02
Drill bit (left hand)	M01.ZB10.03

Deep thread wood screw



Pilot bore Ø2.5 (3/32") hole

Part no.

#6 x 5/8", #2 Phillips	606N
#6 x 5/8", #2 POZI	606P
#7 x 5/8", #2 Phillips	707N
#7 x 3/4", #2 Phillips	7074N

Ø5 Drill bit



- Ø5 drill bit for the MINIPRESS/ MINIDRILL and boring heads

Part no.

Drill bit (right hand)	M01.ZB05.D2
Drill bit (left hand)	M01.ZB05.D3

Truss head wood screw



Pilot bore Ø2.5 (3/32") hole

Part no.

#6 x 1/2", #2 Phillips	612TH
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VPB-5 VIX bit



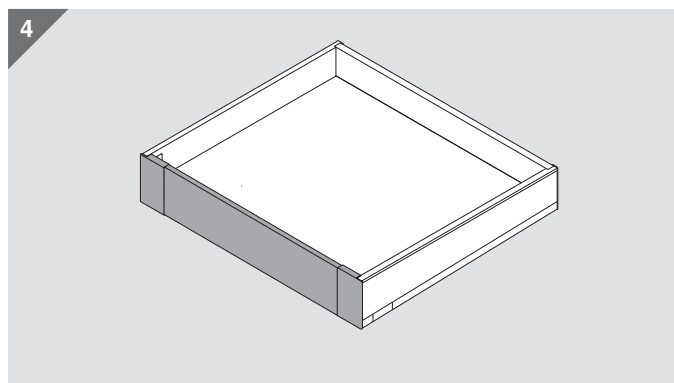
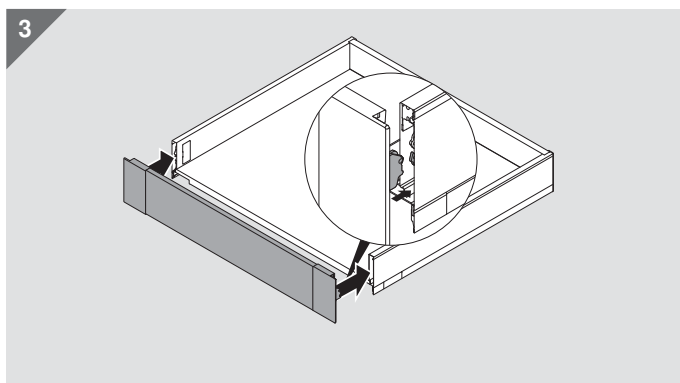
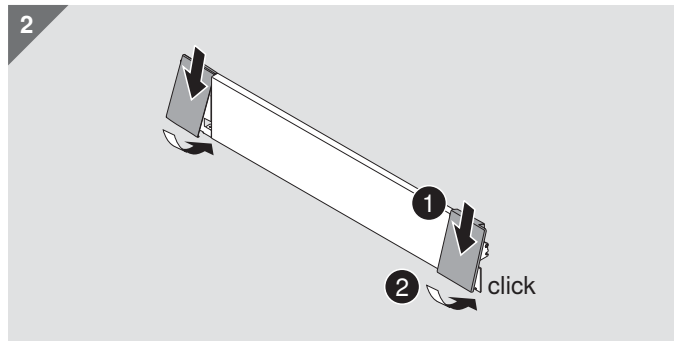
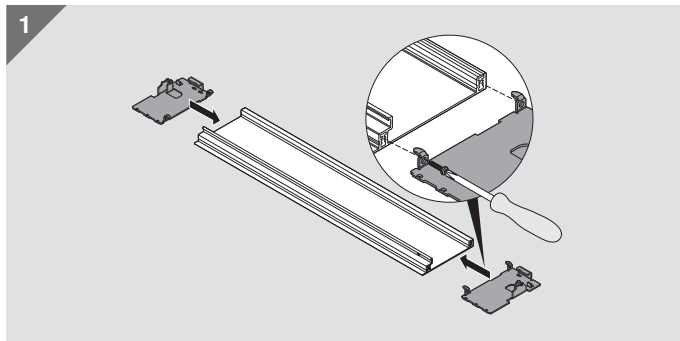
- For pre-drilling a 3 pilot hole

Part no.

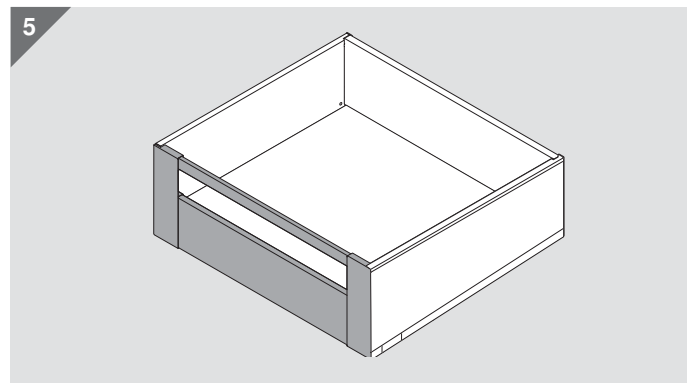
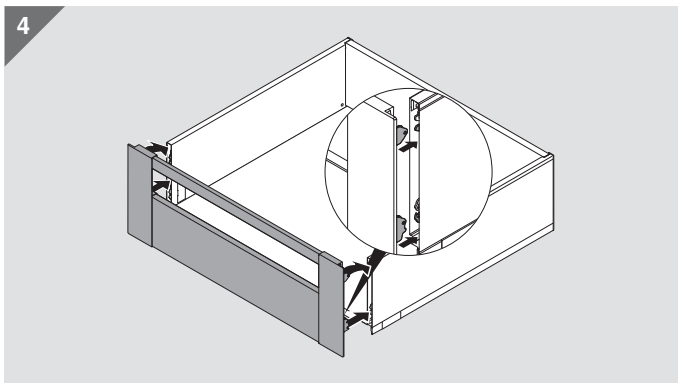
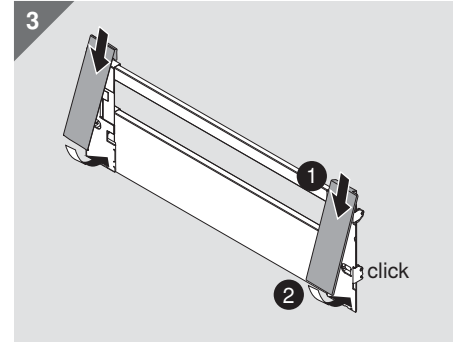
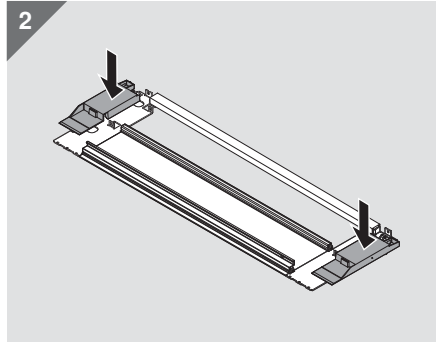
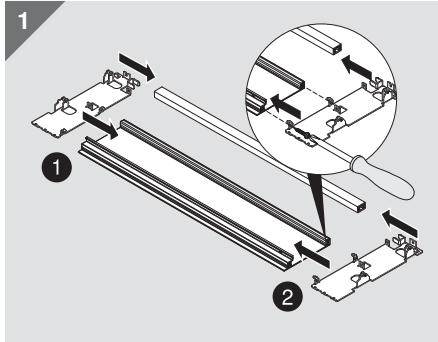
VIX bit	VPB-5
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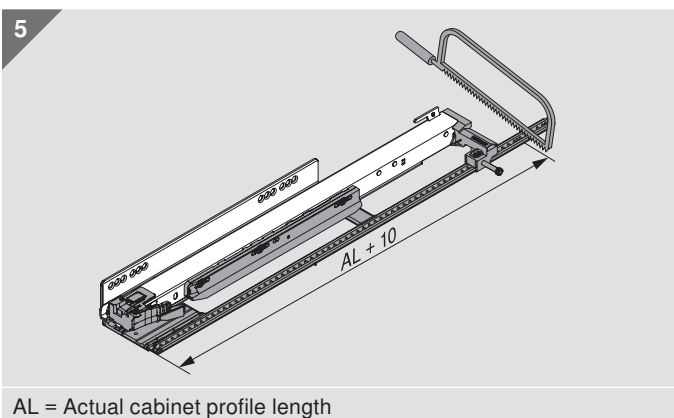
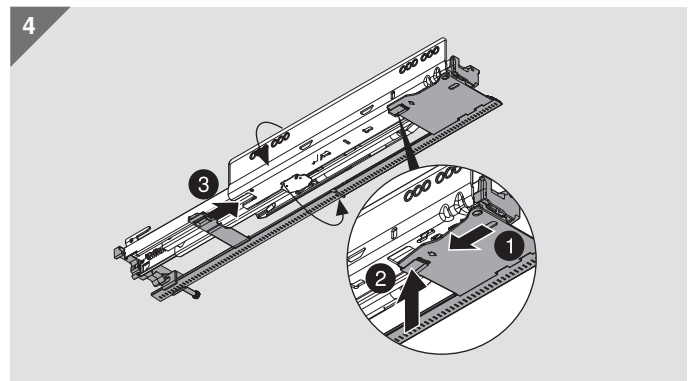
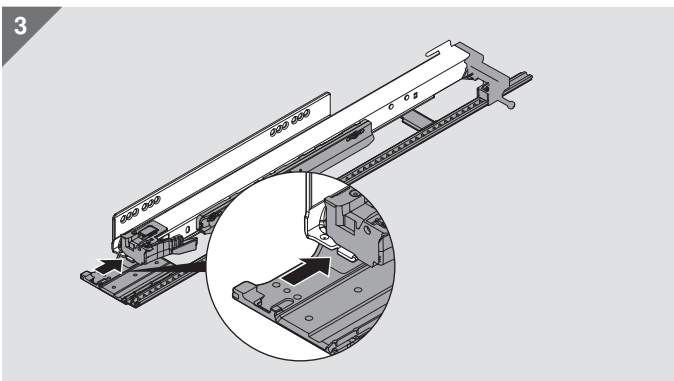
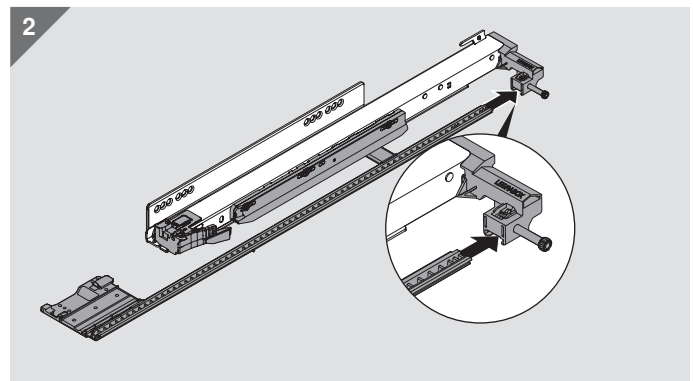
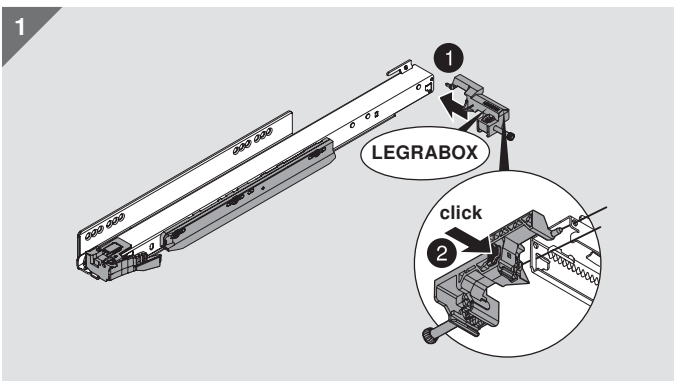
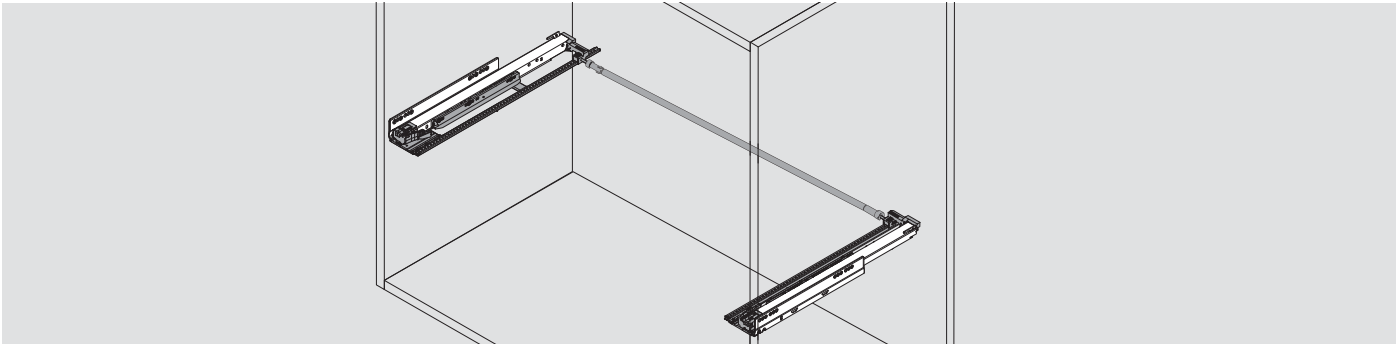
M height interior front assembly



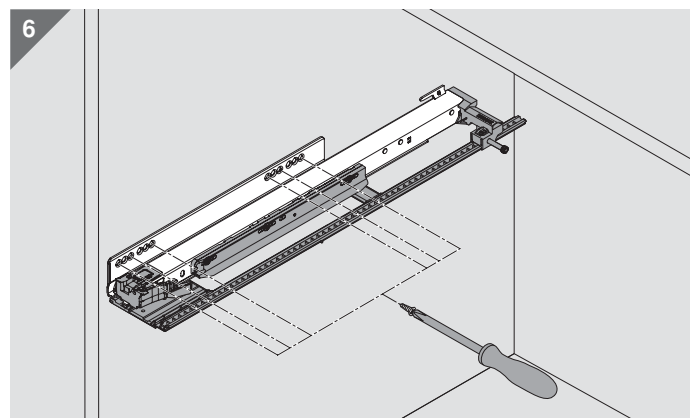
C Height interior front assembly

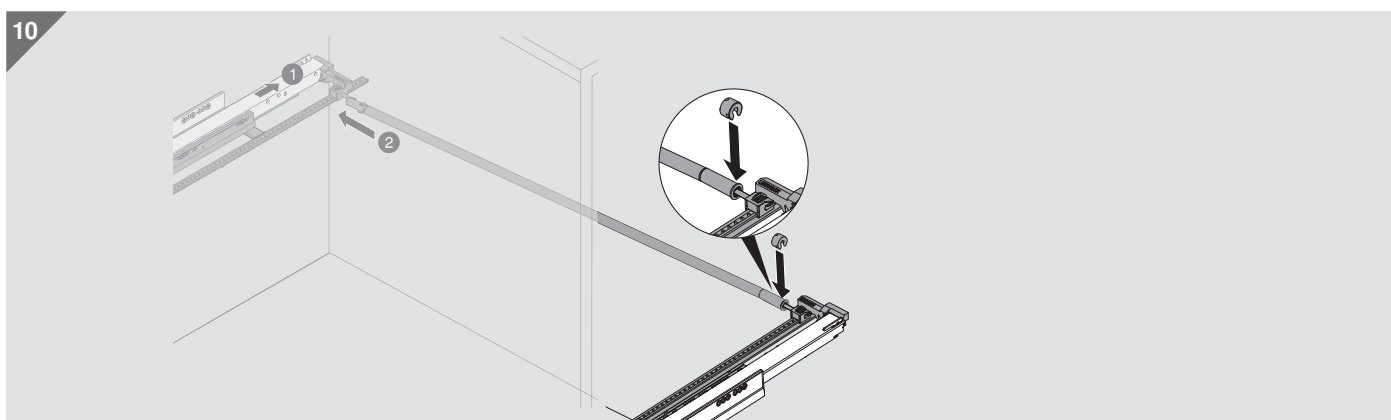
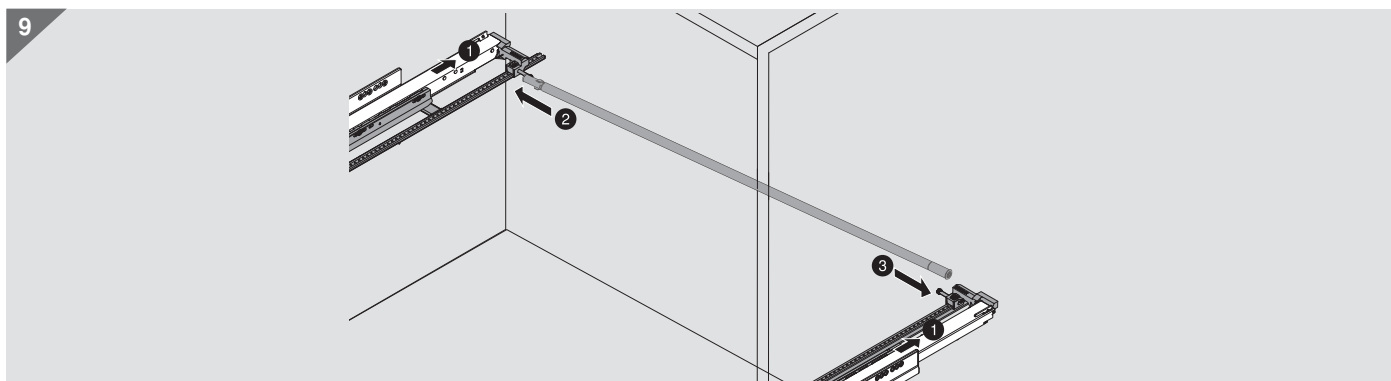
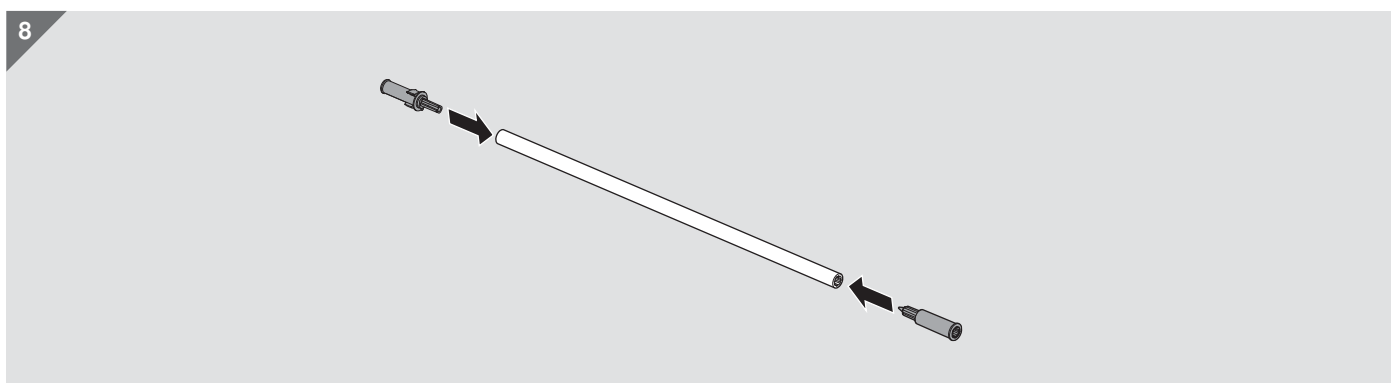
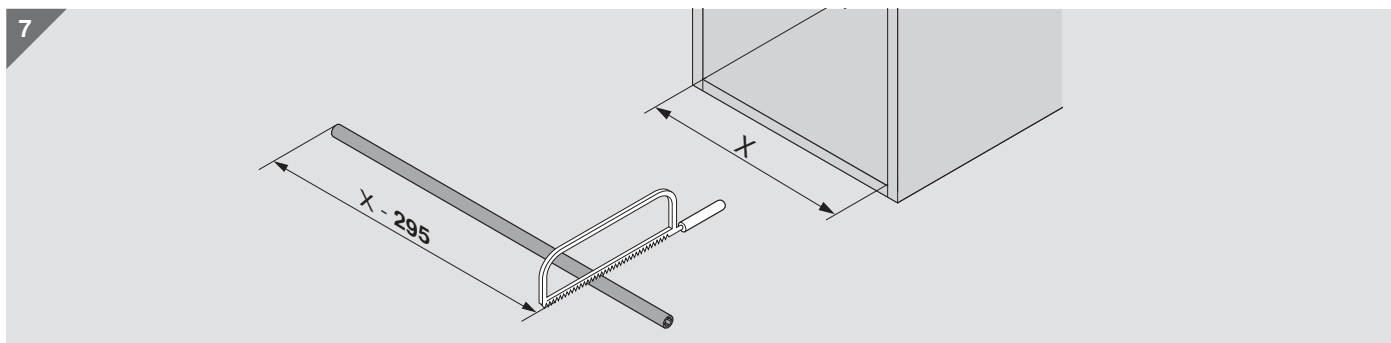


Lateral stabilizer assembly



AL = Actual cabinet profile length





Testing standards

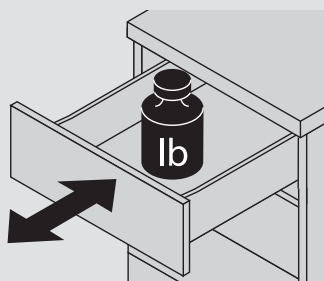


Blum's testing standards

Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. All Blum runners must pass these tests without showing a measurable reduction in performance or deviation in adjustment position. Testing standards vary between products and applications.

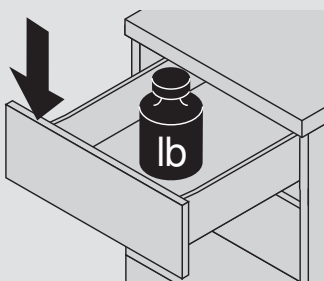
All Blum runners meet or exceed ANSI/BHMA 156.9 grade 1 requirements. Contact your local Blum representative for more details.

Dynamic wear test



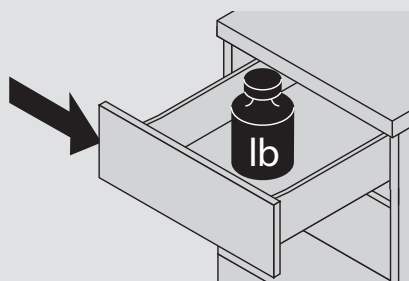
100,000 open/close cycles with a total load of 88 lb on LEGRABOX 750 and 155 lb on LEGRABOX 753 550 (22") drawers.

Static load test



10 times for 10 seconds each time when completely extended, 66 lb is applied to the corner of the drawer front of a fully loaded drawer.

Side pressure test



10 times for 10 seconds each time when completely extended, 44 lb is applied to the side of the drawer front of a fully loaded drawer.



General information

All Blum hardware undergoes strict quality control procedures through all stages of production. Blum hardware is designed for cabinets and cabinet components made from wood, melamine or MDF. Careful attention must be paid to installation and operating instructions when using Blum hardware (see catalogs and instruction sheets for all technical information). The manufacturer must decide on the screws or attachment methods to suit the material being used (i.e. wood, melamine, etc.). The hardware must not be exposed to acidic or corrosive materials (i.e. some household cleaning solutions). To ensure that Blum hardware functions correctly, it must be kept clean and undamaged. For any additional information please contact your Blum representative. Anyone selling Blum hardware must ensure that their customer is aware of any relevant information given in this catalog. Care and cleaning – use a clean damp cloth.

Conditions of sale and delivery

All deliveries and services are based on the "general conditions of sale" which are available upon request. The technical presentations and dimensions in illustrations are non-binding. We reserve the right to make changes to specifications at any time. We do not accept any responsibility for any errors which may occur in the production of this catalog.

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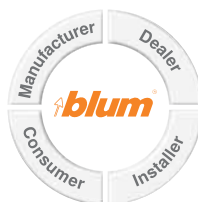
Why choose Blum



Blum, Inc. is a leading manufacturer of functional hardware for the kitchen cabinet and commercial casework industries specializing in lift systems, concealed hinges and drawer runner systems. Virtually all of the hardware needed to assemble and make cabinets functional is available within the wide range of quality Blum products. Blum supports the U.S. market with a network of more than 150 dependable distributors, 40+ knowledgeable Blum sales representatives and an experienced customer service department.

Commitment to manufacturing in the U.S.

Blum manufactures many of its products in our 450,000 sq ft manufacturing, logistics and warehouse facility located in Stanley, North Carolina. Manufacturing closer to the customer allows Blum to react quickly to changing customer needs including unexpected surges in demand. Customer pickups and deliveries can be timed to better match their production schedules. Blum is committed to manufacturing in the U.S. for the U.S. market.



Product development at Blum considers all of the various customers who will come in contact with our products. With this "Global Customer Benefits" philosophy we strive to create advantages for all users.



Blum, Inc. is ISO 9001 certified which means that you are assured of consistent quality in every Blum product. They exceed the requirements of ANSI/BHMA standards for cycle life, static load and self-closing performance.



Please visit blum.com for information on other Blum products
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